# **TEXTILE TECHNOLOGY**

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# **M.Tech. Textile Technology**

#### **Department of Textile Technology**

#### Vision

To bring forth world class human resources to Textile Industry by offering *curriculum of International standard* and by undertaking *research in frontier areas* of Textile Technology

#### Mission

The Department is committed to *set standards of excellence* in its academic programmes by enabling its students to achieve a blending of knowledge acquisition and applications of such knowledge in real life situations. It is also aimed to equip them to adapt themselves to changing global and local needs by *team work, leadership, upholding professional ethics* and to contribute their might in *transforming India into a world leader* in technological advancement and prosperity.



#### Kumaraguru College of Technology Coimbatore – 641 049 Regulation 2015

orth	e PG Progran	nme: M.Tech. – Textile To	ecnn	0108	<b>5У</b>		
		<b>Foundation Cours</b>	ses(F	C)			
S. No.	Course Code	Course Title	-		ls/W dits	<b>k</b>	Preferred Semester
			L	Τ	P	C	
1.	P15TX <i>T</i> 101	Statistical Application in Textile Engineering	3	2	0	4	Ι
2.	P15TX <i>T</i> 301	Research Methodology	3	0	0	3	III
		Professional Cor	e(PC	) 			
S	Course	Professional Cor					Duofound
S. No.	Course Code	Professional Cor Course Title	Pe	rio	ds c Cre	edit	Preferred Semester
No.	Code		Pe	rio	cCre	edit	
No.			Pe /W	erioo /k&	cCre		
No.	Code sation 1:		Pe /W	erioo /k&	cCre		
No. pecili	Code sation 1: P15TXT10	Course Title	Pe /W L	erioo /k& T	Cre P	C	Semester



3.	P15TXT104	Structural Mechanics of	3	0	0	3	Ι
		Fabrics					
4.	P15TXT105	Advances in Chemical	3	0	0	3	Ι
		Processing					
5.	P15TXP101	Advanced Textile	3	0	0	3	Ι
		Testing Lab					
6.	P15TX <i>T</i> 201	Yarn Quality Analysis	3	0	0	3	II
7.	P15TX7202	Fabric Quality Analysis	3	0	0	3	II
8.	P15TX7203	Technical Textiles	3	0	0	3	II
9.	P15TXT204	Clothing Comfort	3	0	0	3	II

	<b>Professional Electives(PE)</b>							
S. No.	Course Code	Course Title	Periods /Wk& Credits		dits	Preferred Semester		
			L	T	P	C		
1	P15TX7E01	Textile Polymer Rheology	3	0	0	3	Ι	
2	P15TXTE02	Characterization of Textile Polymers	3	0	0	3	II	
3	P15TXTE03	Theory of Coloration	3	0	0	3	II	
4	P15TX <i>T</i> E04	Enzyme Technology for Textile Processing	3	0	0	3	III	
5	P15TX7E05	Advances in Textile Finishing	3	0	0	3	III	
6	P15TX7E06	Textile Effluents Management	3	0	0	3	III	

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7	P15TX <i>T</i> E07	Textile Composites	3	0	0	3	Ι
8	P15TX <i>T</i> E08	Design and Analysis of Textile Experiments	3	0	0	3	II
9	P15TX7E09	Advancements in Medical Textiles	3	0	0	3	II
10	P15TX7E10	Protective Clothing for Hazardous Environment	3	0	0	3	III
11	P15TX7E11	Textiles in Civil Construction and Transportation	3	0	0	3	III
12	P15TX7E12	Control systems and Automation in Textile Engineering	3	0	0	3	III
13	P15TXTE13	Apparel Production Management	3	0	0	3	Ι
14	P15TX <i>T</i> E14	Apparel Quality Control and Standards	3	0	0	3	II
15	P15TXTE15	Textile costing & Optimization	3	0	0	3	II
16	P15TX <i>T</i> E16	Management of Research and Development	3	0	0	3	III
17	P15TX <i>T</i> E17	Export Documentation and Global Marketing	3	0	0	3	III
18	P15TXTE18	Management of Textile Production	3	0	0	3	III

S. No.							Preferred Semester
			L	Τ	P	C	
1.	P15TXP201	Analytical Study	0	0	4	2	2
2.	P15TXP301	Project Work Phase I	0	0	12	6	3
3.	P15TXP401	Project Work Phase II	0	0	24	12	4

#### SEMESTER – I

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	Course Code	Course Title	Cate gory	Contact Hrs	L	Т	Р	C
<u>The</u>	ory							
1.	P15TXT101	Statistical Application in Textile Engineering	FC	60	3	2	0	4
2.	P15TXT102	Fibre Science	PC	45	3	0	0	3
3.	P15TXT103	Theory of Yarn Formation	PC	45	3	0	0	3
4.	P15TX <i>T</i> 104	Structural Mechanics of Fabrics	PC	45	3	0	0	3
5.	P15TXT105	Advances in Chemical Processing	PC	45	3	0	0	3
6.	E 1	Elective 1	PE	45	3	0	0	3
Pra	cticals				•			
7.	P15TXP101	Advanced Textile Testing Lab	PC	30	0	0	2	1
<u>Tota</u>	al credits 20	SEMESTER	– II					
	Course Code	Course Title	Cate gory	Contact Hrs	L	T	P	C
The	ory		_ <b>-</b> •					
1.	P15TXT201	Yarn Quality Analysis	PC	45	3	0	0	3
2.	P15TXT202	Fabric Quality Analysis	PC	45	3	0	0	3
3.	P15TXT203	Technical Textiles	PC	45	3	0	0	3
4.	P15TXT204	Clothing Comfort	PC	45	3	0	0	3



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5.	E 2	Elective 2	PE	45	3	0	0	3			
6.	E 3	Elective 3	PE	45	3	0	0	3			
<u>Practicals</u>											
7.	P15TXP201	Analytical Study	EEC	45	0	0	4	2			
<u>Tota</u>	l credits 20	1					1	1			
	SEMESTER – III										
	Course Code	Course Title	Cate gory	Contact Hrs	L	Т	Р	C			
Theo	bry		· • •								
1.	P15TX <i>T</i> 301	Research Methodology	FC	45	3	0	0	3			
2.	E 4	Elective 4	PE	45	3	0	0	3			
3.	E 5	Elective 5	PE	45	3	0	0	3			
4.	E 6	Self Study	PE	45	0	0	0	3			
<b>Prac</b>	ticals	1					1	1			
5.	P15TXP301	Project Work Phase I	EEC		0	0	12	6			
<u>Tota</u>	l credits 18	1			1		1	1			
		SEMESTER	- <b>IV</b>								
	Course Code	Course Title	Cate gory	Contact Hrs	L	Τ	Р	С			
Prac	ticals										
1.	P15TXP401	Project Work Phase II	EEC		0	0	24	12			
	1 11/ 28										
Tota	l credits 12										



		<u>Electives</u>						
	Course Code	Course Title	Cate gory	Contact Hrs	L	T	P	C
Spee	cilisation 1 ** ]	Fibre Science						
1.	P15TXTE01	Textile Polymer Rheology	PE	45	3	0	0	3
2.	P15TX7E02	Characterization of Textile Polymers	PE	45	3	0	0	3
3.	P15TXTE03	Theory of Coloration	PE	45	3	0	0	3
4.	P15TXTE04	Enzyme Technology for	PE	45	3	0	0	3
		Textile Processing						
5.	P15TXTE05	Advances in Textile	PE	45	3	0	0	3
		Finishing						
6.	P15TX7E06	Textile Effluents	PE	45	0	0	0	3
		Management						
Spee	cilisation 2 **A	Advanced Textile Engineering	g					
1.	P15TXTE07	Textile Composites	PE	45	3	0	0	3
2.	P15TX7E08	Design and Analysis of Textile Experiments	PE	45	3	0	0	3
3.	P15TX7E09	Advancements in Medical Textiles	PE	45	3	0	0	3
4.	P15TXTE10	Protective Clothing for Hazardous Environment	PE	45	3	0	0	3
5.	P15TX7E11	Textiles in Civil Construction and Transportation	PE	45	3	0	0	3
6.	P15TX <i>T</i> E12	Control systems and Automation in Textile Engineering	PE	45	0	0	0	3
Snee	ialization 3 **	Advanced Textile Engineeri	 nσ		1	1	1	

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1.	P15TXTE13	Apparel Production	PE	45	3	0	0	3	
		Management							
2.	P15TXTE14	Apparel Quality Control and	PE	45	3	0	0	3	
		Standards							
3.	P15TXTE15	Textile costing &	PE	45	3	0	0	3	
		Optimization							
4.	P15TXTE16	Management of Research	PE	45	3	0	0	3	
		and Development							
5.	P15TXTE17	Export Documentation and	PE	45	3	0	0	3	
		Global Marketing							
6.	P15TXTE18	Management of Textile	PE	45	0	0	0	3	
		Production							
<u>Tota</u>	Total credits 70								

\* All electives should be only in category PE ,

### **\*\*** Grouping of electives according to specialization is optional

ONE CREDIT COURSES							
Sl.No.	Course Title	Industry that will offer					
		the course					
1.	P15TXIN01 – Lean Manufacturing For	Garment Industry					
	Apparel Industry						
2.	P15TXIN02 – Specialty Fabric Structures	Weaving & Garment					
		Industry					
3.	P15TXIN03 – Denim Fabrics And Garments	Weaving & Garment					
		Industry					
4.	P15TXIN04 – Automotive Textiles	Technical Textile					
		Industry					

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5.	P15TXIN05 – Erection and Commissioning of Textile Machines	Spinning Industry
6.	P15TXIN06 – Export Documentation	All Textile Industry
7.	P15TXIN07 – Quality Improvement Program In Home Textile Industry	Home Textile Industry

# **SEMESTER I**

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3	2	0	4

#### P15TXT101/ STATISTICAL APPLICATION IN TEXTILE ENGINEERING

#### **Course Outcomes (COs):**

After successful completion of this course, the students should be able to **CO1:** Apply the distribution functions in Textile related problems **CO2:**Analyze the significance of sampling and its techniques **CO3:**Analyze the different models of variance **CO4:** Design and interpret the process control charts **CO5:** Choose and evaluate the experiments by factorial designs

#### **Pre-requisites:**

- 1. Probability and Applied Statistics
- 2. Textile Quality evaluation

#### PROBABILITY DISTRIBUTION AND ESTIMATIONS

Applications of Binomial, Poisson, normal, student's, t, chi-square, f and Weibull distributions in textile engineering; point estimates and interval estimations of the parameters of the distribution functions

12 Hrs

**12 Hrs** 

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#### HYPOTHESIS TESTING

Sampling distribution; significance tests applicable to textile quality parameters – normal test, t-test, chi-square test and F-test; selection of sample size and significance levels with relevance to textile applications; acceptance sampling

#### ANALYSIS OF VARIANCE AND NON-PARAMETRIC TESTS

Analysis of variance for different models; non-parametric tests.

#### PROCESS CONTROL AND CAPABILITY ANALYSIS 12 Hrs

Control charts for variables and attributes - basis, development, interpretation, sensitizing rules, average run length; capability analysis

#### DESIGN AND ANALYSIS OF EXPERIMENTS 12 Hrs

Limitations of experimental design; Latin square design,Randomized block design-2k full-factorial designs; development of regression models, calculation of regression coefficients; adequacy test for regression equations; process optimizations, multivariate analysis

#### Theory: 45 Hrs Tutorial: 15 Hrs Total: 60Hrs

#### References

- 1. Douglas C. Montgomery, "Design and analysis of experiments", John Wiley & Sons, Inc, Singapore, ISBN 9971 51 329 3, 2000.
- 2. Ronald D. Moen, Thomas W. Nolan, Lloyd P. Provost, "Quality improvement through planned experimentation', McGraw-Hill, ISBN 0-07-913781-4, 1998.
- 3. Hayavadana. J, "Statistics for textile and apparel management" wood head publishing India (P) Ltd, 2012, ISBN 8789380308-04-3
- J.R.Nagla, "Statistics for textile engineers" woodhead publishing India (P) Ltd, 2013, ISBN: 1782420673
- 5. Meloun, Miliky, "Statistical data analysis a practical guide" wood head publishing, 2011, ISBN: 0857091093



14

- 6. Montgomery D.C., "Introduction to Statistical Quality Control", John Wiley and Sons, Inc., Singapore, ISBN: 997151351X, 2002.
- 7. Leaf G.A.V., "Practical Statistics for the Textile Industry, Part I and II", The Textile Institute, Manchester, ISBN: 0900739517, 1984

	Т	Р	С
3	0	0	3

#### P15TXT102/ FIBRE SCIENCE

#### **Course Outcomes (COs):**

After successful completion of this course, the students should be able to **CO1:** Identify the different fibre structures using SEM, TEM, Nuclear Magnetic Resonance, The scanning Tunneling microscope (STM), The Atomic Force Microscope (AFM). X-ray diffraction, IR spectroscope. **CO2:** Recognize the instrument to identify the various properties of fibre **CO3:** Dramatize the various changes of properties in various fibre **CO4:** Outline the fibre properties and its measurements **CO5:** Summarize the fibre properties for further process

#### **Pre-requisites:**

1. Textile Fibres

2. Physical Properties of Textile Fibres

#### FIBRE STRUCTURE

Fibre Structure: Parameters of fine and morphological structures. Structural models: Fringed fibriller, fringed micelle, order and orientation. Structure Study Techniques: Optical and electron microscope – SEM, TEM, Nuclear Magnetic Resonance, The scanning Tunneling microscope (STM), The Atomic Force Microscope (AFM). X-ray diffraction, IR spectroscope.

#### **MOISTURE PROPERTIES**

Theoretical explanation of moisture and related properties - Conditioning -

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#### 9 Hrs

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Mechanism of conditioning, factors influencing rate of conditioning - Effect of conditioning on fibre properties. Swelling - Types and measurement– Surface adsorption - Heats of sorption - Differential and integral heat of sorption - measurement of sorption - Diffusion of moisture, Interaction of moisture and heat changes.

#### **MECHANICAL PROPERTIES**

Tensile properties of fibres – Effects of variability – Elastic recovery –Time effects – fibre stress and deformation other than tensile – Bending and bending fatigue – shear properties – loop strength and knot strength – Torsional properties, Model theory of visco elasticity, rubber elasticity. Theories of mechanical properties – variety of approaches – structural effect in various fibres – Theories of time dependence, Thermo dynamic effects

#### **ELECTRICAL & THERMAL PROPERTIES**

Dielectric properties – Measurement – effect. Electrical resistance of fibres, Static electricity - measurements of static electricity – Problems and elimination. Thermal conductivity – specific heat - Various thermal parameters of fibres – structural changes. Thermal transitions – Secondary - Second order and first order transitions, multiple transitions. Nature and mechanism of Heat setting of fibres – physics of heat setting – Heat setting and structural parameters – Mechanism of heat setting – Thermodynamic Argument of heat setting – multiple sequence – structural model, Thermo gravimetric analysis and interpretation of results.

#### **OPTICAL & FRICTIONAL PROPERTIES**

Refractive index of fibres - Birefringence and optical orientation factor. Absorption and Dichroism. Comparison of optical orientation factor with X-ray orientation and FTIR orientation factors - Reflection of light, Luster index, factors influencing luster. Fibre friction – measurement and empirical results of fibre – directional friction effects of wool.

**Theory : 45 Hrs** 

#### Tutorial : 00 Hrs Total: 45 Hrs

**References:** 

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### 9 Hrs

9 Hrs

#### 9 Hrs

- 1. Morton W E and Hearle J W S, "Physical properties of Textile fibres", Textile Institute, UK, 1993.
- 2. Mukhopadhyay S K, "Advances in Fibre Science", Textile Institute, UK, 2000.
- 3. Carty P,"Fibre Properties", Pentaxion Publishers, 1996, ISBN: 9781874430889
- 4. Gupta V.B., Kothari V.K. Textile Fibres: Developments and Innovations. Vol. 2, Progress in Textiles: Science & Technology. IAFL Publications, 2000..
- 5. Warner S, "Fiber Science", Prentice Hall, 1995, ISBN: 9780024245410.
- 6. Gupta V P and Kothari V K, "Manufactured Fibre Technology", Chapman & Hall Publishers, 1997.
- 7. Mishra S P, "Textbook of Fibre Science and Technology", New age publications, 2000



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3	0	0	3

#### P15TX7103/ THEORY OF YARN FORMATION

#### **Course Outcomes (COs):**

After successful completion of this course, the students should be able to **CO1:**Analyze material flow control, mixing/blending, evenness, strength, hairiness, packing of fibres in yarns, hairiness and migration behaviour **CO2:** Evaluate the various yarn spinning systems for the packing of fibres in the yarns produced

**CO3:** Study the various spinning machinery from the view point of insertion of twist *starting* from draw frame and inclusive of all new spinning systems **CO4:** Explain the various processes in spinning (opening, cleaning, drafting, twisting and winding).

**CO5:** Narrate various drafting system & their functions.

#### **Pre-requisites:**

- 1. Yarn Manufacturing Technology I
- 2. Yarn Manufacturing Technology II
- 3. Theory of Drafting
- 4. Theory of Twisting

#### FIBRE DISPERSION AND CLEANING

Mechanism of ginning of cotton, factors affecting ginning; the necessity fibreindividualization; fibre opening and cleaning in blow-room machinery; forces acting on the fibre during carding operation; the mechanism of fibre dispersion, fibre transfer, short fibre removal and trash removal; theory of hook formation; mechanism of removal of short fibre, neps and trash in comber.

#### ATTENUATION AND FIBRE STRAIGHTENING

Principle of roller drafting and its application in yarn production; ideal drafting; factors affecting drafting force, drafting irregularities and their causes and remedies; amount of draft and draft distribution on strand irregularity; the

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9 Hrs

## 18

function of aprons in roller drafting; limitation of apron-drafting and the scope for improvement; mechanism of wire- point drafting and its application in yarn production; merits and demerits of wire-point drafting; comparison of wirepoint drafting with roller drafting

#### TWISTING

mechanism of twisting principles in ring spinning-balloon and spinning triangle formation and their effects on yarn quality and productivity; separation of twisting and winding actions of yarn; modified twisting principles - open end twisting, false twisting, air-jet twisting, air-vortex twisting, up-twisting, two-for-one twisting, hollow-spindle twisting; merits and demerits of modern twisting system. Adhesive process: Bobtex and Twistless spinning

#### YARN GEOMETRY

Basic Yarn Geometry - Packing of fibres in yarn; Fibre arrangement in twisted yarn; Mechanism of fibre migration; effect of various parameters on migration.relationship of ring, rotor, air-jet and friction spun yarns.

#### FIBRE BLENDING AND LEVELLING

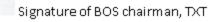
Importance of achieving homogeneous blending in fibre-mix; types of mixing during spinning preparatory process; lateral and longitudinal fibre blending; analysis of fibre blend index values; process parameters of spinning machinery for processing blended material; different methods of levelling adopted during spinning processes.

#### Theory : 45 HrsTutorial : 00 HrsTotal: 45 Hrs

#### **References:**

- 1. Morton W E and Hearle J W S, "Physical properties of Textile fibres", Textile Institute, UK, 1993.
- 2. Mukhopadhyay S K, "Advances in Fibre Science", Textile Institute, UK, 2000.
- 3. Carty P,"Fibre Properties", Pentaxion Publishers, 1996, ISBN: 9781874430889
- 4. Gupta V.B., Kothari V.K. Textile Fibres: Developments and

19



### 9 Hrs

#### 9 Hrs

Innovations. Vol. 2, Progress in Textiles: Science & Technology. IAFL Publications, 2000..

- 5. Warner S, "Fiber Science", Prentice Hall, 1995, ISBN: 9780024245410.
- 6. Gupta V P and Kothari V K, "Manufactured Fibre Technology", Chapman & Hall Publishers, 1997.
- 7. Mishra S P, "Textbook of Fibre Science and Technology", New age publications, 2000

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3	0	0	3

#### P15TXT104/ STRUCTURAL MECHANICS OF FABRICS

#### **Course Outcomes (COs):**

After successful completion of this course, the students should be able to

**CO1:**Analyze the geometry and construction of various fabrics and relate the geometry with fabric properties

**CO2:** Formulate equations for prediction of tensile properties of various fabrics and explain the reasons for such behavior.

**CO3:** Explain the relationship between shear and bending deformation and fabric drape and mechanical properties

**CO4:** Apply the knowledge of Dimensional properties and Relaxation – shrinkage in designing knitted garments.

**CO5:** Describe the theories on Fabric Bending, bending stiffness, and bending hysteresis

#### **Pre-requisites:**

1. Engineering Mechanics or equivalent

2.Mathamatics -II

#### FABRIC MECHANICS

Fabric Mechanics: Fabric Specifications and cover factor. Plain cloth geometry - crimp ratio and thread spacing - setting theory and maximum set. Pierce's flexible and elastic thread model - Oloffson's general model. Crimp interchange in woven fabrics - crimp balance -geometrical structure of twill and mat weaves.

#### **TENSILE PROPERTIES OF WOVEN FABRICS**

Tensile properties of woven fabrics : stress-strain curve .Modeling of tensile behavior, anisotropy of woven fabric. geometrical changes during the extension of cloth - load extension modulus, Application of force, energy and finite element methods in fabric tensile behavior analysis.

#### THEORIES ON FABRIC BENDING

Theories on Fabric Bending: Moment-curvature curve of bending, bending stiffness, bending hysteresis modeling of bending behavior, polar diagrams of

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#### 9 Hrs

#### 9 Hrs

the bending model.

#### FABRIC SHEAR AND COMPLEX DEFORMATION

Shear stress –strain curves , relationship between shear and bending deformation, Modelling of shear behavior, Buckling , Drape- two and three dimensional drape ,fabric drape and mechanical properties, modeling of drape.

#### **KNITTING DYNAMICS**

Knitting Dynamics: Yarn tension and knitting forces - effect of cam shape, increase in number of feeders and increase in linear speed. Fabric Geometry and Properties: Tightness factor - Dimensional properties - Spirality - Relaxation – shrinkage

#### Theory : 45 HrsTutorial : 00 HrsTotal: 45 Hrs

#### **References:**

- 1. Seyam A M, "Structural Design of Woven fabrics", Textile progress Vol.31, No: 3. Wood Head Publishing Ltd, 2002
- 2. Hassan M.Behery Effect of mechanical and physical properties on fabric hand" wood head publishing., ltd, 2005
- 3. Progress in Textiles: Science & Technology Vol. 1, Testing and Quality Management, V.K. Kothari, IAFL Publications, New Delhi, ISBN: 81-901033-0-X, 1999.
- 4. Ukponmwan, J, Mukhopadhyay, A, Chatterjee, K, "Pilling", Textile Progress, Vol. 28/3, ISBN: 1870372153, 1996.
- 5. Laing &Sleivert, "Clothing Textiles and Human Performance", Textile Progress, Vol. 32/4, 2000.
- 6. J Hu, "Structure and mechanics of Woven fabrics", Hong Kong Polytechnic University, Wood Head Publishing Ltd, 2004.
- 7. Hearle J W S, Grosberg P and Backer S, "Structural mechanics of fibres, yarn and fabrics", Wiley Interscience Publishing limited, 1969.

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### 9 Hrs

#### P15TX7105/ ADVANCES IN CHEMICAL PROCESSING

#### **Course Outcomes (COs):**

After successful completion of this course, the students should be able to

CO1: Outline the process flow for cotton fabric processing

CO2: Summarize the advanced methods of grey fabric processing

CO3: Explain the chemistry of dyeing and advanced dyeing technique

CO4: Discuss the advanced printing methods

CO5: Discover the advanced and functional finishes

#### **Pre-requisites:**

1. Textile Pretreatment and Colouration Technology

2. Textile Printing and Finishing Technology

#### **GREY PREPARATION**

Single stage grey preparation. Degradation of fibres associated with chemical pretreatment process – degradation of cotton during desizing, scouring, bleaching. Damage of wool, silk, polyester during pretreatment process. Recent developments in pretreatments.

#### PHYSICAL CHEMISTRY OF DYEING

Kinetic and Equilibrium of dyeing. Adsorption isotherms- Langmuir, Freundlich and nernst isotherms. Determination of dye affinity. State of dye in solutions. Aggregation number-its determination and effect on dyeing. Use of solubility parameter concept in dyeing.

#### DYEING

Natural dyes & their dyeing. Antimicrobial dyes, Water repellent dyes and other fluorine containing functional dyes. Biodegradable dyes. Florescent dyes and phosphorescent colorants. Super critical fluid and  $CO_2$  dyeing, IR dyes, Ultrasonic, magnetic dyeing. Redox and low temperature processes. Microencapsulation technology in dyeing.

#### PRINTING

Pigment printing-optical effect pigment, substrate based effect. Digital carpet printing. Sublimation. Thermal inkjet printing-Ink systems, Fabric pretreatments and post treatment, Jet printing machines, Limitations. Transfer

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23

#### 9 Hrs

9 Hrs

## 9 Hrs

printing, Garment printing-chest printing.Evolution of textile printing workflow, New design styles. Steamer.

#### FINISHING

#### 9 Hrs

Use of enzymes in textile finishing - Enzymatic processing of natural fibres -Surface modification and functionalization of synthetic fibres. Comfort and health issues related to functional finishes. Super-hydrophobic nano finishes -Photocatalytic self-cleaning nano finishes - Antimicrobial nano finishes. Coating and Lamination methods.

#### Theory : 45 HrsTutorial : 00 HrsTotal: 45 Hrs

#### References

- 1. S R Karmakar, "Chemical Technology in the Pre-treatment processes of Textiles", Elsevier Science, 1999.
- **2.** M Gulrajani, "Advances in the dyeing and finishing of technical textiles", The Textile Institute, woodhead publishing, 2013.
- 3. A.A. Vaidya, "Chemical Processing of Man-made Fibres and Blends", John Wiley and Sons, New York, 1984.
- 4. Johnson.A., "The Theory of Colouration of Textiles", SDC, Second edition, ISBN: 0901956481, 1989.
- 5. Chakraborty J N, "Fundamentals and practices in colouration of textiles", The Textile Institute, woodhead publishing, 2009.
- 6. Venkataraman, "Chemistry of Synthetic Dyes", Academic Press, London, 1970.
- 7. H Ujiie, "Digital Printing of Textiles", The Textile Institute, woodhead publishing, 2006.
- 8. Dcerrek Hey Wood, 'Textile Finishing', Society of Dyers and Colorist, 2003.



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#### P15TXP101/ ADVANCED TEXTILE TESTING LAB

#### **Course Outcomes (COs):**

After successful completion of this course, the students should be able to **CO1:** Determination of Fibre according to their different characteristics **CO2:** Interpret the essential properties for Technical Textile Applications **CO3:** Interpret the different mechanical characteristics of woven fabrics **CO4:** Interpret the different mechanical characteristics of nonwoven fabrics **CO5:** Analyze the performance of garments in relevant to different factors

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#### **Pre-requisites:**

- 1. Textile Quality Evaluation Laboratory
- 2. Fibre Analytical Laboratory

#### LIST OF EXPERIMENTS:

- 1. Identification of fibre from various methods
- 2. Determination of percentage of spin finish present in the fibre
- 3. Determination of fibre density
- 4. Evaluation and analysis of MVI data for differently graded cotton material.
- 5. Evaluation of tensile characteristics of different woven and nonwoven fabrics.
- 6. Evaluation of compressional characteristics of different woven and nonwoven fabrics.
- 7. Evaluation of bending characteristics of different woven and nonwoven fabrics.
- 8. Determination of wicking behavior properties of given sportswear.
- 9. Calculation of seam strength and seam strength efficiency with given stitches and stitch density
- 10. Study and assessment of seam puckering.
- 11. Determination of button impact strength
- 12. Determination of compressive strength in various composite material

**Pracical : 30 Hrs** 

#### Total: 30 Hrs

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# **SEMESTER II**

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#### P15TX7201/ YARN QUALITY ANALYSIS

#### **Course Outcomes (COs):**

After successful completion of this course, the students should be able to **CO1**: Analyse the features and operational aspects in speed frame and ring frame for improving the evenness of the materials produced by them.

**CO2:**Select appropriate parameters of fibre quality and process parameters for maintaining and improving the product quality and process performance

**CO3:**Analyze material flow control, evenness, strength, hairiness, packing of fibres in yarns, hairiness and migration behaviour

**CO4:**Evaluate yarn quality on fabric wear, appearance and comfort properties.

CO5:Classify faults and their representation in spectrogram

#### **Pre-requisites:**

- 1. Theory of Yarn Formation
- 2. Textile Quality Evaluation

#### MASS VARIATION OF TEXTILE STRANDS

Mass Variation: Determination of mass variation of textile strands in time and frequency domains- Interpretation and significance of U% and CV% for textile strands- Classification and analysis of yarn faults created by mass variations-Theoretical limit for strand regularity and index of irregularity.

#### VARIANCE LENGTH CURVES OF TEXTILE STRANDS 9 Hrs

Variance – Length Curves: Introduction to variance-length curves – within length and between length variance curves- Effect of specimen length and total length on mass variation measurements of textile strands; Analysis of variance-length curves to understand and avoid the introduction of mass variation during the spinning operations.

#### **SPECTGROGRAM OF TEXTILE STRANDS**

29

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9 Hrs

Spectrogram: Determination of periodic mass variations of textile strands in the form of spectrogram - Comparison between normal spectrum and ideal spectrum- Type of faults and their representation in spectrogram-Interpretation of superimposed waves in spectrogram- Wavelength range for each machine in a spinning mill.

#### **TENSILE PROPERTIES OF YARN**

Tensile Properties: Influence of specimen length on yarn tensile properties-Measurement and application of yarn modulus, creep and stress relaxation-Effect of testing speed on varn tensile properties- Significance of estimating minimum yarn strength.

#### **INFLUENCE OF YARN QUALITY**

Effect of yarn properties like evenness, strength, elongation, modulus, hairiness, abrasion resistance, fibre and yarn mix-up and yarn tension history on the performance of yarn during winding, warping, weaving and knitting-Effect of varn quality on fabric wear, appearance and comfort properties.

#### **Theory : 45 Hrs Tutorial : 00 Hrs** Total: 45 Hrs

#### **References:**

- 1. R.Furter, "Strength and Elongation Testing of Single and Ply Yarns", The Textile Institute, Manchester, 1985.
- Testing", Textile 2. Steadman, R.G. "Cotton Vol. 27, Progress, No.1.Text.Inst, ISBN: 1870812859, 1997.
- 3. Kothari V.K., "Progress in Textiles: Science & Technology Vol. 1, Testing and Quality Management", IAFL Publications, New Delhi, ISBN: 81-s901033-0-X, 1999.
- 4. Barella.A and Manich.A.M, "Yarn Hairiness: A Further update, Textile Progress, Vol 31 No.4, 2000.
- 5. Lord P.R. and Grover G., "Roller drafting", Textile Progress, Vol. 23 No.4, Textile Institute, ISBN:1870812468, 1993.
- 6. P Grosberg and C Iype 'Yarn production: Theoretical aspects", Woodhead Publishing Limited, January 1999.



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## 9 Hrs

7. R.Furter, "Evenness testing in yarn production: Part I &II", The Textile Institute, Manchester, 1982.

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#### P15TX7202/ FABRIC QUALITY ANALYSIS

#### **Course Outcomes (COs):**

After successful completion of this course, the students should be able to

**CO1:**Analyze the mode of fabric failure (tensile, tear, abrasion, bursting and fatigue )

**CO2:** Explain the influence of fibre, yarn characteristics and fabric structure on the fabric failure.

**CO3:** Evaluate the Role of transmission properties on thermal properties and thermal comfort

**CO4:**Predict fabric handle, tailorability and sewability using low stress mechanical properties of fabrics

**CO5:** Apply the knowledge of Dimensional Stability, Flammability, Impact Resistance, and absorbency designing technical textiles products

#### **Pre-requisites:**

- 1. Textile Testing
- 2. Physical Properties of Textile Fibres
- 3. Fabric structure

#### MECHANISM OF FABRIC FAILURE

Mode of fabric failure – tensile, tear, abrasion, bursting and fatigue. Influence of fibre, yarn characteristics and fabric structure on the fabric failure.

#### **COMFORT PROPERTIES OF FABRICS**

Role of transmission properties on thermal properties and thermal comfort. Viz., Air permeability, Water Vapour Permeability, Resistance to penetration of liquid water, resistance to flow of heat and electrical conductivity.

#### FABRIC APPEARANCE

Study of fabric appearance in terms of Drape, Crease Recovery, Wrinkle

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9 Hrs

9 Hrs

9 Hrs

Recovery and Pilling Resistance. Influence of fibre, yarn characteristics and fabric structure on the fabric appearance.

#### LOW STRESS MECHANICAL PROPERTIES

Study of low stress mechanical properties during tensile, compression, bending, shear and buckling deformation. Influence of low stress mechanical properties of fabrics on fabric handle, tailorability and sewability.

#### **OTHER PROPERTIES**

Evaluation of fabric properties like Dimensional Stability, Flammability, Impact Resistance, Absorbency. Evaluation of technical textile fabrics for various applications.

#### **Theory : 45 Hrs**

#### **Tutorial : 00 Hrs**

#### **Total: 45 Hrs**

9 Hrs

9 Hrs

#### **References:**

- 1. Progress in Textiles: Science & Technology Vol. 1, Testing and Quality Management, V.K. Kothari, IAFL Publications, New Delhi, ISBN: 81-901033-0-X, 1999.
- 2. Ukponmwan, J, Mukhopadhyay, A, Chatterjee, K, "Pilling", Textile Progress, Vol. 28/3, ISBN: 1870372153, 1996.
- 3. Seyam, "Structural Design of Woven Fabric: Theory and Practice", Textile Progress, Vol., 31/3, 1999.
- 4. Laing &Sleivert, "Clothing Textiles and Human Performance", Textile Progress, Vol. 32/4, 2000.
- 5. Hassan M.Behery Effect of mechanical and physical properties on fabric hand" wood head publishing., ltd, 2005
- 6. Mohsen Miratbab "Fatique failure of textile fibres, wood head publishing, ltd 2009.
- 7. AR.Bunsell "Handbook of tensile properties of textile and technical fibres" wood head publishing ltd., 2009.
- 8. J.Fan and L.Hunter, "engineering apparel fabrics and garments" wood heafpublsinglitd, ISBN: 978-1-84569-134-9 (2009)
- 9. D.L.Bishop, "Fabrics: Sensory and Mechanical Properties", Textile

Progress Vol. 26/3, ISBN: 1870812751, 1994.

10. Li, "The Science of Clothing Comfort", Textile Progress, Vol., 29/3, ISBN: 1870372247, 1997.

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#### P15TX7203/TECHNICAL TEXTILES

#### **Course Outcomes (COs):**

After successful completion of this course, the students should be able to **CO1:** List the requirements of various high performance fibres.

**CO2:** Memorize and indicate the structure, properties and applications of high performance fibres and high tech fibres.

CO3: Demonstrate necessary knowledge in the designing of military textiles.

**CO4:** Review the various fibres, fabric structures used in filter fabric designing.

**CO5:** Summarize the various filtration mechanisms.

**CO6:**Outline the properties and applications of various automotive textiles.

CO7:Explain the functions of automotive textiles in automobiles.

#### **Pre-requisites:**

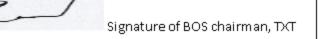
- 1. Fibre Science
- 2. Nonwovens
- 3. Clothing Science

#### HIGH PERFORMANCE FIBRES

Requirements of high performance fibres. Aramid: Kevlar fibre – structure – properties and application. Nomex fibre: structure – properties and application. Polyphenylene Sulphide (PPS) fibre: properties – applications. Carbon fibres: classification – properties and applications. Glass fibres: Types and composition - properties - applications.

#### **HIGH TECH FIBRES**

Ceramic fibres: classification – composition – structure - properties and applications. Elastomeric (Polyurethane) fibre: properties - applications. HDPE fibres: properties - applications. Polybenzimidazole (PBI): structure - properties and applications. Polystyrene based fibres - properties – applications. Micro fibres: properties - applications; Poly Lactic Acid (PLA):



#### 9 Hrs

properties – applications. Ultra-fine fibres and Hollow fibres: applications.

#### MILITARY TEXTILES

Current and Future Requirements of Soldier – Protective materials, devices and end-use requirements – role of comfort in military clothing – sweat management for military textiles –Cold weather clothing: physiological response to cold –clothing design principles – estimation of insulation – evaluation systems - selection of clothing. Designing Military clothing with high-tech materials: design process – features of military clothing physiological monitoring - thermal management - signature management chemical and biological defense management -flame resistance environmental defense - body armor.

#### **FILTRATION TEXTILES**

Filtration: Introduction - definition – filtration mechanisms – classification of filter media – properties of filter media – fibres for high temperature filtration. Woven fabric media: Introduction - properties of yarns – effect of type of yarn & yarn structure on filter fabric performance – Effect of fabric weave pattern on filter fabric performance – filter fabric finishing processes – properties of woven fabric filters. Nonwoven fabric media: Introduction – Types – needle felts – electrostatic effects on nonwoven filters – bonded media: resin bonded – thermal bonded. Dry-laid spun filter media: spun bonded filter and melt blown filter. Composite nonwovens filter.

#### **AUTOMOTIVE TEXTILES**

Introduction - global scenario – Seat Belt: classification – global scenario – forces acting on passenger with and without seat belt – critical characteristics – fibres & fabric structure – manufacturing methods – performance testing. Air bags: principle of working –laws of motion – air bag inflation – types of air bags – raw materials and manufacturing methods. Filters: carburetor filter – engine oil filter – fuel tank filter - cabin filters – other filters. Tyre cord: functions – types of tyres – reinforcement materials – properties of tyre cords – manufacturing and finishing of tyre cords. Seating fabrics: property requirements - seat comfort – materials. Other minor components: headliners – hoses and belts – bonnet liners - door trims - roof trims - floor coverings –

9 Hrs

#### 9 Hrs

#### 9 Hrs



parcel shelves – trunk liners – dash board – sun visors – battery separators.

# Theory : 45 Hrs Tutorial : 00 HrsTotal: 45 Hrs

## **REFERENCES**

- 1. Derek B. Purchas, K. Sutherland (Editor) "Hand Book of Filter media", Elsevier Science & Technology Books, ISBN: 1856173755, November 2002.
- 2. Eugene Wilusz "Military Textiles", Wood head publications Ltd., ISBN 978-1-84569-206-3, 2008.
- 3. R.Senthil Kumar "Seat Belt" A review article, Asian textile Journal, July2010.
- 4. W Fung, Collins and Aikman Automotive Fabrics and J M Hardcastle, Consultant, UK "Textiles in automotive engineering" Woodhead Publishing, ISBN 1855734931, November 2000.
- 5. R Shishoo, Shishoo Consulting AB, Sweden "Textile advances in the automotive industry" Woodhead Publishing, ISBN-13: 9781845693312, October 2008.
- 6. Mukhopadyay S.K., "High Performance Fibres", Textile Progress, Textile Institute, Manchester, Vol. 25, 1993.
- 7. S.C.Anand&A.R.Horrocks, "Hand Book of Technical Textiles", Wood head publications Ltd., ISBN 1 85573 385 4, 2000.



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# P15TXT204/ CLOTHING COMFORT

# **Course Outcomes (COs):**

After successful completion of this course, the students should be able to **CO1:** Classify textile products according to end user requirements.

CO2: List the ways of heat transmission of our body

CO3: Discuss the ways to improve moisture transmission characteristics

**CO4:** Selection of fibre type, yarn structure and fabric structure for sports applications.

**CO5:** Differentiate between water repellent and waterproof fabrics.

# **Pre-requisites:**

- 1. Structural mechanics of yarn
- 2. Structural mechanics of fabric

# **CONCEPT OF CLOTHING**

Need and selection of clothing - definition of comfort - components of clothing comfort - Subjective perception of comfort: Psycho-Physiological factors of clothing - Aesthetic concepts of clothing - Various aspects of clothing comfort: thermal comfort - sensorial comfort - body movement comfort. Comfort variables: Thermal and non-thermal comfort variables

# THERMAL MANAGEMENT IN CLOTHING

Human-clothing-environment system - Thermo-regulation in human body -Heat balance - Heat loss - Thermoregulation through clothing system: Heat exchange through clothing. Thermal comfort of clothing - Measurement of thermal transmission characteristics - Parameters for expressing thermal characteristics - Effect of body motion and wind.

# **MOISTURE MANAGEMENT IN CLOTHING**

Moisture transport - Liquid water transfer: wicking and water absorption -

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9 Hrs

# 9 Hrs

38

Principles of moisture vapour transfer - Evaluation of moisture vapour transmission - Factors affecting heat and mass transfer through fabrics-Parameters expressing heat and mass transmission- Air permeability and measurement.

# COMFORT PROPERTIES OF FIBERS, YARNS AND 9 Hrs FABRICS

Comfort properties of fibers: Physical modification of fibers - Comfort properties of yarns:Effect of yarn structure characteristics, effect of spinning technique, texturizing - Comfort properties of fabric structures: Fabric constructional parameters, finishing.

# COMFORT PROPERTY OF CLOTHING

Physical Properties of Clothing and Comfort: Thermal resistance – Water vapour diffusion resistance – Water holding property – Effect of fabric properties – Radiation exchange – Flammability – Clothing with internal spaces.

# Theory : 45 HrsTutorial : 00 HrsTotal: 45 Hrs

# **References:**

- 1. Buchanan D.R, "The Science of Clothing Comfort", Textile Progress, Vol.31, No.1/2, ISBN-13: 9781870372244, 2001.
- 2. FourtL.and Hollies N.R.S., "Clothing Comfort and Function", Marcel Decker, New York, 1970.
- 3. Laing R.M., and Sleivert G.G., "Clothing, Textiles and Human Performance", Textile Progress, Vol.32, No.2, 2002.
- 4. Ukponmwan J.O., "The Thermal Insulation Properties of Fabrics", Textile Progress, Vol.24, No.4, 1992.
- 5. Slater K, "Comfort Properties of Textiles", Textile Progress, Vol.9, No.4, 1977.
- 6. A Das, R.Alagirusamy, "Science in clothing comfort", Woodhead publishing, India ISBN: 978184596789, Jan 2010.
- 7. G.song, "Improving comfort in clothing", woodhead publishing services in textiles No: 106, ISBN: 184569 539, Jan 2011



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P15TXP201/ ANALYTICAL STUDY

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# **Course Outcomes (COs):**

After successful completion of this course, the students should be able to **CO1:** Formulate a critical and logical textile applied study in a vivid manner **CO2:** Demonstrate the implied analysis/research in the above defined study **CO3:** Experiment the defined variables using suitable statistical tools. **CO4:**Analyze and conclude the implied and aimed inferences and relationships in the above experiment/research

**CO5:** Discuss and explain the outcomes of the research/analytical study.

# **Pre-requisites:**

1. Statistical Application in Textile Engineering

Student should undertake in depth study of a subject of outside the regular courses offered in the programme. The study should be carried out under the guidance of a faculty member. The Subject area chosen by the student should be sufficiently different from the area of project to be persued by the student in the succeeding semesters. Student must submit the detailed plan of work to the **Independent Study coordinator** before one week from the last instruction day of previous semester. The evaluation will be based on the seminars (3 nos.) presented before **review committeeand its coordinator** during the semester and report submitted as well as viva-voce presented at the end of the Semester before **internal & external valuators**. The valuation pattern is as follows.

Particulars	Max Mar	kimum Sks	Minimum Marks
CAM		50	0
End Semester Valuation (Project Report & Viva Voce)		100	50
Total		100	50

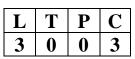


Practical: 30 Hrs

Total: 30 Hrs

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# **SEMESTER III**





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# P15TX7301/ RESEARCH METHODOLOGY

# **Course Outcomes (COs):**

After successful completion of this course, the students should be able to **CO1:** Recall and relate the basic concepts of research problem, design, data collection & interpretation, Scaling and report writing.[K1]

**CO2:** Explain and compare various types of research problems, design, data collection & interpretation, Scaling and report writing.[K2]

CO3: Demonstrate oral presentation.[K2]

**CO4:**illustrate the report writing of students from the mock projects. [K2] **CO5:** Discuss through seminars/group discussions on the research problem, design, data collection & interpretation, Scaling and report writing.[K5]

# **Pre-requisites:**

1. P14TXT105/Statistical Application in Textile Engineering

2. P14TXP102/Statistical Analysis Laboratory

# **RESEARCH OBJECTIVES AND DEFINING THE RESEARCH 9 Hrs PROBLEM**

Literature review-identification and selection of problem – Formulation. Research methodology - definition, mathematical tools for analysis, types of research, exploratory research, conclusive research, modeling research, algorithmic research, research process – steps.

# **RESEARCH DESIGN AND EXPERIMENTAL DESIGN** 9 Hrs

Meaning, purpose and principles of research design – Design criteria-Different types of research and experimental design.

# METHODS OF DATA COLLECTION, MEASUREMENT AND 9 Hrs SCALING TECHNIQUES

Sources of data –data collection methods - primary data – observation method – personal interview – telephonic interview – mall survey – questionnaire design. Observation, questionnaire and interviews. Measurement scales –



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scaling techniques – scale constitution techniques – contact analysis.

# PROCESSING AND ANALYSIS OF DATA

Processing operation-problems in processing-types of analysis-hypothesis testing - testing of hypotheses concerning means (one mean and difference between two means – one tail and two tails tests)

# INTERPRETATION AND REPORT WRITING

Meaning and Techniques of interpretation – Types of report – guidelines to review report – typing instructions – oral presentation - Significance of report writing – Case studies.

# Theory : 45 HrsTutorial : 00 HrsTotal: 45 HrsREFERENCES

- 1. Sedhu. A.M. and Singh A., "Research Methodology in Social Sciences", Himalaya Publishing House, Mumbai, 1980.
- 2. Bailey, Kenneth D., "Methods of social research", New York, 1978.
- 3. Best, John W., and Kahn, James V., "Research in education", 5<sup>th</sup> Ed., New Delhi: Prentice-Hall of India Pvt. Ltd., 1986.
- 4. Emory, C.William, "Businees Research Methods", Illinois: Richard D.Irwin, Inc. Homewood, 1976.
- 5. Ullman, Neil R., "Elementary statistics", New York: MCGraw-Hill, 1970.
- 6. Kothari C.R., "Research Methodology, Methods and Techniques", Wiley Eastern, New Delhi, 1990.
- 7. Panneerselvam.R, "Research Methodology", Printice Hall of India, New Delhi, 2004.

P15TX P301

# Project Work-Phase I

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0	0	12	6

# **Course Outcomes**

After successful completion of this course, the students should be able to

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9 Hrs

**CO 1**: Identify a problem in textile engineering field through literature survey.

- **CO 2**: Construct a design to overcome its problems
- CO 3: Make use of analysis, to confirm the identity
- CO 4: Develop and analyse the product
- CO 5: Select the optimum design

# **Pre-requisite** course(s):

1. Knowledge in Design and Fabrication of component



# **SEMESTER IV**

P15TX P401

**Project Work-Phase II** 

L	Τ	Р	С
0	0	24	12

# **Course Outcomes**

After successful completion of this course, the students should be able to

**CO 1:** Perform methodology using appropriate tools for the problem.

CO 2: Analyze data and interpret the results obtained.

**CO 3:** Identify the process the fabrication / manufacturing.

**CO 4:** Experiment of the model developed.

**CO 5:** Summarize the results and submit a report.

**Pre-requisite** course(s):



1. Knowledge in Design and Fabrication of component

# ELECTIVES

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3	0	0	3

# P15TXTE01/ TEXTILE POLYMER RHEOLOGY

# **Course Outcomes (COs):**

After successful completion of this course, the students should be able to **CO1:**Summarize the basics of fluid flow

- CO2: Analyse the effect of molecular parameters on the fluid flow
- CO3: Describe the rheology of fluid
- **CO4:** Explain the working of rheological method
- CO5: Characterize rheological behaviour of fluids

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# **Pre-requisites:**

Nil

# BASICS

Basic modes of deformation, Startup deformation, Step strain, Oscillatory shear; Linear responses-Elastic Hookean solids, Viscous Newtonian liquids and non Newtonianfluids; Viscoelastic responses - Boltzmann superposition principle, Maxwell model; Classical Rubberelasticity.

# POLYMER VISCOSITY

Viscosity-Effect of Pressure, temperature, activation energy, molecular weight and molecularweight distribution on viscosity, crosslinking, crystallinity branching, copolymerization, fillers, plasticizers and shear rate dependence of viscosity.

# **RHEOLOGY OF FLUID**

Laminar flow through various profiles, flow analysis - power law, turbulent flow analysis, turbulence dumpling.; rheological models for extensional viscosity; Flow in coni-cylindrical dies - pressure drop due to shear, extensional flow and pressure drop at die entry, flow in wedge shaped die; Swelling due to shear stresses and swelling due to tensile stresses.

# **RHEOLOGICAL METHOD**

Shear rheometry- Linear displacement, Sliding plate rheometer, Cocylinder axial sliding rheometer; Rotational motion - Parallel disks, Cone-Cone-partitioned and. plate; Rheooptical methods-Flow plate birefringence, Scattering (X-ray, light, neutron), Spectroscopy (NMR, fluorescence, IR, Raman, dielectric)

# RHEOLOGICAL BEHAVIOUR

Rheological behaviour of important thermoplastics, Applications of rheology to polymer processing.

# 9 Hrs

9 Hrs

# 9 Hrs

# 9 Hrs

9 Hrs

# Theory: 45 HrsTotal: 45 Hrs

# **References:**

- 1. Brydson J.A., "Flow properties of polymer melts", life books, London, 1978.
- 2. Richard C. Progelhof and James L. Throne, "Polymer Engineering Principles", Hanser Publishers, New York, 1993.
- 3. John M. Dealy and Kurt F. Wissburn, "Melt rheology and its role in plastics Processing", Chapman, London, 1995.
- 4. Lenk R.S., "Polymer Rheology", Applied Science, London, 1978.
- 5. Crawford R.J., "Plastics Engineering", Butterworth Heinemann, Oxford, 1998
- 6. Ferry J.D., "Viscoelastic Properties of Polymers", John Wiley & Sons, New York, 1986.
- Chang Dae Han, "Rheology in Polymer Processing", Academic Press, New York, 1976



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### **MOLECULAR STRUCTURE CHARACTERISATION** 9 Hrs

# THERMAL PROPERTIES

Thermal properties by differential scanning calorimetry, differential thermal analysis, thermo

gravimetry, thermo-mechanical analyzer, dynamic mechanical and dielectric analysis

# **OTHERS**

Optical and electron microscopy; TEM, SEM, AFM, X-ray scattering from polymers, birefregence, crystallinity by density measurements, Surface area, pore volume measurements by B.E.T. method, porosimetry, surface energy measurements and particle size measurement.

# Theory: 45 Hrs Total: 45 Hrs

# **Course Outcomes (COs):**

After successful completion of this course, the students should be able to **CO1:**Characterize the molecular weight of polymer

**CO2:** Describe the molecular structure characterization of polymer

**CO3:** Explain the thermal characterization of polymer

**CO4:** Describe the other structure characterization of polymer

**CO5:** Interpret data obtained from various analytical instruments

# **Pre-requisites:** Nil

# **MOLECULAR WEIGHT**

Polymer solution thermo dynamics; molecular weight and molecular dimensions by end group analysis, osmometry, light scattering, viscometry, gel permeation chromatography, high performance liquid chromatography.

Infrared, NMR, UV-visible, Raman spectroscopy, mass spectroscopy

**12 Hrs** 

# 15 Hrs

### L Т Р С 3 3 0 0 P15TXTE02 /CHARACTERIZATION OF TEXTILE POLYMERS

9 hrs

# **References:**

- 1. Gupta V.B. and Kothari V.K., "Man Made Fibre production," Chapman and Hall, 1985.
- 2. Bill mayer, "Textbooks of Polymer Science," 3rd ed., Wiley, 1984.
- 3. Sperling, "Introduction to Physical Polymer Science," Wiley, 1986.
- 4. Campell D. and White J.R, "Polymer characterization, Physical Techniques", McGraw –Hill, New York, 1969.
- 5. Stamm M., "Polymer surfaces and Interfaces", Springer1st ed., 2008.



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# P15TXTE03/ THEORY OF COLOURATION

# **Course Outcomes (COs):**

After successful completion of this course, the students should be able to **CO1:**Outline the chemistry of textile fibres

**CO2:**Discover the application of thermodynamic laws and functions in colouration

**CO3:**Summarize the chemical principle involved in colouration process

**CO4:**Explain the theory of dyeing and dye-fibre bond

CO5:Examine the colour recipe/strength using CCM

# **Pre-requisites:**

- 1. Advances in chemical processing
- 2. Textile pretreatment and colouration

# FIBRE CHEMISTRY

Chemical structure of textile fibres – Effects of acids, alkalies, enzymes and solvents on textile fibres – study of mechanism of desizing, scouring, bleaching and mercerizing of textile fibres.

# PHYSICAL CHEMISTRY

First law of thermo dynamics and its application in thermo chemistry-Second law of thermo dynamics - free energy - thermodynamics of solutions - surface adsorption - adsorption at interface - activity of dye affinity – substantivity - heat of dyeing and entropy. Donor Membrane Equilibrium - order of reactions

# PHYSICAL AND CHEMICAL STRUCTURE OF FIBRES AND 9 Hrs DYE UP-TAKE

Effect of orientation, crystallinity, chemical structure and chemical modification of fibres Surface energy and interfacial effects on kinetics and equilibrium of sorption of solvent and dye molecules.

# **DIFFUSION AND RATES OF DYEING:**

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## 9 Hrs nes and

# 9 Hrs

54

Fick's laws - of diffusion, diffusion in the steady and non-steady state - boundary layers in diffusion - diffusion in final bath - parameters that affect diffusion and rates of dyeing - diffusion coefficient and concentration - activation energies of diffusion.

# COLOUR ASSESSMENT IN TEXTILES:

Theories of colour measurement, Beer–Lambert's law and Kubelka-Munk theory; techniques of computer color matching; prediction of color recipe; limitations of computer color matching.

# Theory : 45 Hrs Total: 45 Hrs

# **References:**

- 1. Peters A T and Freeman H S, "Physico Chemical Principles of Colour Chemistry", SpringerVerlag New York, ISBN: 9780751402100, 1996.
- Broadbent A, "Basic Principles of Textile Colouration", SDC, 2001. ISBN: 978 0 901956 76 7
- 3. Shore J, "Blends Dyeing", SDC, ISBN: 978 0 901956 74 3, 1998.
- 4. M Gulrajani, "Advances in the dyeing and finishing of technical textiles", The Textile Institute, woodhead publishing, 2013.
- 5. A.A. Vaidya, "Chemical Processing of Man-made Fibres and Blends", John Wiley and Sons, New York, 1984.
- 6. Johnson A, "The Theory of Colouration of Textiles", SDC, Second edition, ISBN: 978 0 901956 48 4, 1990.
- 7. Shah H S and Gandhi R S, "Instrumental Colour Measurements and Computer Aided Colour Matching", Mahajan Book Distributors, ISBN: 978-8185401003, 1990.

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# P15TX7E04/ ENZYME TECHNOLOGY FOR TEXTILE PROCESSING

# **Course Outcomes (COs):**

After successful completion of this course, the students should be able to **CO1:**Confer the rationale for selecting enzymes for particular processing and **CO2:** Realize limitations of existing processing operations using chemicals **CO3:** Describe the principle of enzyme action **CO4:** Explain the application of enzyme in pre-treatment of textile material

**CO5:** Explain the application of enzyme in textile effluent treatment

# **Pre-requisites:** Nil

# ENZYMES

Nomenclature and classification of enzymes; characteristic features of enzymes; modifiers of enzyme activity - activators and inhibitors; specificity of enzyme action; extraction and purifications of enzymes.

# **ENZYME KINETICS**

Kinetics of single-substrate enzyme-catalysed reactions; Basics of kinetics of multi-substrateenzyme-catalysed reactions.

# **ENZYMES FOR COTTON FIBRE**

Chemistry and structure of cotton fibre; enzymes in pretreatment of cotton substrates –desizing, scouring, bleaching and bio finishes.

# **ENZYMES FOR OTHER FIBERS**

Enzymes for processing and functionalizing protein fibres; enzymatic modification of polyester, polyamide, polyacrylonitrile and cellulose acetate fibres.

# ENZYMES IN EFFLUENT TREATMENT

Enzyme technology and biological remediation, Enzyme decolourisation and decolouration by biosorption and enrichment cultures.

# Theory: 45 Hrs

**Total: 45 Hrs** 

# 1

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# 9 Hrs

# 9 Hrs

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9 Hrs

# **References:**

- 1. Freifelder D., "Molecular Biology ", Jones and Bartlett Publishers Inc. 1987.
- 2. Nierstrasz V. and Cavaco-Paulo A., "Advances in textile biotechnology", Woodhead Publishing Ltd, Cambridge, UK, 2010.
- 3. Cavaco-Paulo A. and Gubitz G., "Textile processing with enzymes", Woodhead Publishing Ltd, Cambridge, UK, 2003.



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9 Hrs

9 Hrs

# P15TX7E05/ ADVANCES IN TEXTILE FINISHING

# **Course Outcomes (COs):**

After successful completion of this course, the students should be able to

**CO1:** Explain the various finishing methods involved in fabric processing

CO2: Discuss the mechanism and chemistry of finishing

CO3: Summarize the functional finishes and its application

CO4: Identify the specialty polymers in finishing of fabric

**CO5:** Test the chemical finished fabric

# **Pre-requisites:**

- 1. Textile Pretreatment and Colouration Technology
- 2. Textile Printing and Finishing Technology

# **EASY-CARE AND DURABLE PRESS FINISHES**

Commercial importance of finishing and its classification. Concepts of anticrease finish, Esterification and etherification, Mechanisms and chemistry of easy-care and durable press finishes- Formaldehyde and non-formaldehyde containing product, cross linking agent and catalyst, problem of formaldehyde release. Developments in resins, Application methods, Compatibility with other finishes, Evaluation methods. Trouble shooting and practical problems.

# SOFTNERS AND SURFACTANT IN FINISHING

Methods of softening, Chemistry of softeners, Application of softening techniques to technical textiles, Effect of softeners on textile properties, Environmental impact of softeners, Measurement of fabric softness. Raw materials for surfactants, Cationic and non ionic surfactants, Novel surfactants, Applications of surfactants.

**FLAME RETARDANT AND WATER REPELLENT FINISHES 9 Hrs** Burning behaviour of polymers and ways to affect flame retardancy, Condensed phase and gas phase mechanisms of FR. Classification, application and developments in flame redardants. Test methods for fire resistance. Mechanisms of water repellency, Repellent chemistry, Evaluation of textile



treated with repellent finishes, Troubleshooting repellent finishes and particularities.

# **FUNCTIONAL FINISHES**

Soil release finish-mechanisms of soil release, Soil release chemistry, Evaluation of soil release. Anti-microbial finish- mechanism and chemistry, evaluation methods. Anti-static finish- mechanism & chemistry, conductive fibres, evaluation methods. Anti-pilling finish- mechanism and chemistry, evaluation methods. UV finish- mechanism and chemistry, evaluation methods.

# SPECIALITY POLYMERS IN FINISHING

Speciality polymer- Temperature responsive breathable coating. Bioactive finishes for protection against biological attack and other medical applications. Finishes for conductive textiles. Advances in application of speciality finishes/ coatings. Foam Finishing- Detailed study of various techniques of foam application. Drawbacks of foam finishing.

# **Theory: 45 Hrs**

# Total: 45 Hrs

# **References:**

- 1. Lewin&Sello, Functional finishes, Part A& Part B; CRC Press, ISBN: 0824771184, 1994.
- 2. Microencapsulation in finishing, Review of progress of Colouration, SDC. 2001
- 3. Marsh, J.T., "An Introduction to Textile Finishing", Chapman and Hall Ltd., London, 1979.
- 4. From waste to Profits, Technical Manual Series III, National Productivity Council, New Delhi, 1998.
- 5. Heywood, "Textile Finishing", Woodhead Publishing Limited, 2003.
- 6. Gulrajani M L, "Advances in the dyeing and finishing of technical textiles" Woodhead Publishing Limited, 2013.
- 7. Schindler W D and Hauser P J, "Chemical finishing of Textiles" Woodhead Publishing Limited, 2004.



# 9 Hrs

# 9 Hrs

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# P15TXTE07/ TEXTILE COMPOSITES

# **Course Outcomes (COs):**

After successful completion of this course, the students should be able to

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**CO1:** Define the composites and various constituents of composite material

**CO2:** Classify the composites based on reinforcement and matrix.

CO3: Explain the various composites manufacturing technologies.

**CO4:** Outline the Various Interfacial mechanisms.

**CO5:** Show knowledge in mechanics of composites

CO6: Describe the various testing's performed in composite materials.

**CO7:** Summarize the various applications of composites.

# **Pre-requisites:**

1. Physical properties of Textile Fibres

2. Technical Textiles

# COMPOSITES REINFORCEMENT AND MATRICES 9 Hrs

Composites: introduction – definition – classification based on reinforcement and matrix - constituents. Matrix: thermoplastic and thermosetting matrices – properties – limitations – comparison - applications. Reinforcement Types – MMC, CMC, PMC – properties – limitations-applications. Textile Reinforcement Forms – fibre, roving, fabric, mat, braid, etc. - properties – applications. High performance fibres: aramid- glass – boron – carbon. Prepregs and Preforms: properties – manufacturing. Testing of Reinforcement and Matrices.

# COMPOSITES MANUFACTURING TECHNOLOGIES 9 Hrs

Lay-up & Automatic lay-up: working principle – advantages – limitations – applications. Resin Transfer Moulding: principle of operation – resin system & injection – mold materials - resin flow strategies - advantages – limitations – applications. Filament winding: principle of working – geometry of winding – types of winding – mandrels - advantages – limitations – applications. Pultrusion: process equipments - principle of operation – pull forming - advantages – limitations – applications. Consolidation techniques: Vacuum bagging – Pressure bagging.

# DESIGN OF STRUCTURE WITH COMPOSITES 9 Hrs

Interface: definition – conditions for good interfacial reactions - interface mechanisms - surface treatments. Design of Composites: material selection -

61

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configuration selection – design requirements – design load definitions – optimization concepts - laminate design.

# MECHANICS AND TESTING OF COMPOSITES

Geometric and Physical definitions. Lamina and Laminate: definition - angle of orientation mass density and ply thickness, fibre volume fraction (FVF) - critical fibre length - rule of mixture. Fibre Composites: strength and failure – fracture toughness – fatigue – impact – delamination – moisture expansion – conductivity – damage and failure modes. Testing of Composites: Destructive testing: tensile - compression – bending - shear – impact – ignition loss & matrix digestion – accelerated weathering test.

# **APPLICATIONS OF COMPOSITES**

Land Transport Applications: Automotive applications – rail road applications – mass transit applications – military applications. Marine Applications: boats – large power yachts – sail boats – pressure hulls – sonar domes – fairings – control surfaces – decking – pipes. Industrial Applications: antennas – bridges – cable cars – electrical and electronics. Composite Biomaterials: orthopaedic implants – femoral components for total hip arthroplasty – bone cement, articulation components. Construction applications: rebars – prestressing – rehabilitation – platforms – pedestrian bridges – cooling towers. Other applications: aircrafts, sports goods and aerospace.

# Theory: 45 HrsTotal: 45 Hrs

# **References:**

- 1. GüneriAkovali, "Hand book of Composite Fabrication" Rapra technology Ltd., UK, ISBN: 1-85957-263-4, 2001.
- 2. Isaac M.Daniel, OriIshai, "Engineering mechanics of Composite Materials", Oxford University Press, UK, 1994.
- 3. A. Brent Strong, "Fundamentals of Composites Manufacturing" Society of Manufacturing Engineers, 2008.
- 4. Mel M. Schwartz, "Composite materials handbook" McGraw-Hill, 1992.
- 5. Stuart M. Lee, "International encyclopedia of composites" VCH, 1999.
- 6. S.T. Peters, Chapman & Hall, "Hand Book of Composites", Second

62

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# 9 Hrs

Edition, ISBN 0 412 54020 7, 1998.

7. Robert M.Jones, Taylor & Francis, "Mechanics of Composite Materials", Second Edition, 1999.

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# P15TXTE07/ TEXTILE EFFLUENTS MANAGEMENT

## **Course Outcomes (COs):**

After successful completion of this course, the students should be able to **CO1:** Elaborate on hazards due to pollutants from textile chemical processing industry

CO2: Discuss about functions and applications of enzymes

CO3:Explain the method of treatment of pollutants

**CO4:**Propose managing pollutants as per Government regulations and

CO5: Formulate methods of green processing

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# **Pre-requisites:**

- 1. Advances in Chemical Processing
- 2. Textile Chemical Processing
- 3. Chemistry for Textiles

# **INTRODUCTION**

Textile Effluent Introduction - Textile waste characteristics- wastewater problems - Chemicals used in textile industry-treatment of textile effluents. Textile processing chemistry. Textile raw materials – files, chemicals, types of textile chemical processing properties, mercerization, coloring, finishing chemical operations – mechanical operations.

# EFFLUENT TREATMENT

Pollution control at mill stage, waste stress – cotton, wool, water & chemical recovery and rinse – cotton, wool, synthetics, waste water treatment std for textile effluent – nature of the problem – treatment systems – effluent treatment systems – rural area, urban area.

# **TECHNIQUES FOR EFFLUENT TREATEMENT**

Techniques for effluent treatment - Chlorine dioxide treatment, ozone treatment, membrane technology – micro filtration, ultra filtration, nano filtration, reverse osmosis, electro dialysis, enzymatic de- coloration, bio mass based Technologies – waster water de coloration, chitin and chitosan, sorption of dyes, study of dye binding properties other bio-mass systems.

# TESTING

Parameters and pollutants, testing of pollution parameters, regulations in countries-eco-friendly processing-effluent developed quality assurance programme-waste auditing and minimization-elements of waste a minimization assessment-programme initiation waste auditfeasibility analysis-monitoring and re-evaluation.

# **EFFLUENT MANAGEMENT**

Color removal technologies-biotechnology approach-color and organic pollutant removal – anaerobic –aerobic treatment process – sludge

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9 Hrs

9 Hrs

management – source reduction of sludge, bio elimination through sludge, solids separation, and solid waste disposal of textile industry – government regulation for effluents – S Bureau of Indian standards.

# Theory: 45 Hrs

# Total: 45 Hrs

# **References:**

- 1. Best Management Practices for Pollution Prevention in the Textile Industry –Manual by US Environmental Prevention Agency, 1996.
- 2. K.Slater, "Environmental Impact of Textiles", Wood head publication,2003.
- 3. Pollution Prevention in Textile Industry manual by U.S EPA/SEMARNAP Pollution prevention work group, 1996.
- 4. S.C.Bhatia "Handbook of Industrial Pollution and Control (Vol. 1 & 2), CBS edition, 2002.
- 5. Peter I Norman and Roy Seddon , Low Moor, "Pollution Control in the Textile industry –the chemical auxiliary manufacturer's role", Allied Colloids plc, Bradford , UK, Journal of Society of Dyers and Colourists, Volume 107 May/June 1991.
- 6. "Textile Effluent" Padma S. Vankar I.I.T. Kanpur.
- 7. H.R. (Harold R.), Park Ridge. N.J, "Pollution Control in the Textile Industry", Jones Noyes Data Corp., 1973.

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# P15TX7E08/ DESIGN AND ANALYSIS OF TEXTILE EXPERIMENTS

# **Course Outcomes (COs):**

After successful completion of this course, the students should be able to

**CO1:** Design the experiment suitable for a given study

**CO2:** Conduct statistical tests and analyze the results to arrive at the conclusions.

CO3: Analyze the tested data with appropriate statistical tool

CO4: Use advanced experimental design

CO5:Interpret the data and graphical representation

# **Pre-requisites:** Nil

# **EXPERIMENTAL DESIGN FUNDAMENTALS**

Importance of experiments, experimental strategies, basic principles of design, terminology,ANOVA, steps in experimentation, sample size, normal probability plot, linear regression model.

# SINGLE FACTOR EXPERIMENTS

9 Hrs

9 Hrs

Completely randomized design, Randomized block design, Latin square design. Statisticalanalysis, estimation of model parameters, model adequacy checking, pair wise comparisontests, in respect of textile process, machine and quality parameters.

# **MULTIFACTOR EXPERIMENTS**

Two and three factor full factorial experiments, 2K factorial Experiments, Confounding andBlocking designs; application in textile experiments

# SPECIAL EXPERIMENTAL DESIGNS

Fractional factorial design, nested designs, Split plot design, Introduction to Response Surface Methodology, Experiments with random factors, rules for expected mean squares, approximate F- tests for textile applications.

# **TAGUCHI METHODS**

Steps in experimentation, design using Orthogonal Arrays, data analysis, Robust design- control and noise factors, S/N ratios, parameter design, case studies related to textile engineering.

# Theory : 45 Hrs Total: 45 Hrs

# **References:**

- 1. Montgomery, D.C., Design and Analysis of experiments, John Wiley and Sons, 2003.
- 2. NicoloBelavendram, Quality by Design; Taguchi techniques for industrial experimentation, Prentice Hall, 1995.
- 3. Phillip J.Rose, Taguchi techniques for quality engineering, McGraw Hill, 1996.
- 4. Leaf G.A.V., "Practical Statistics for the Textile Industry, Part I and II", The Textile Institute, Manchester, 1984, ISBN:0900739517.



# 9 Hrs

9 Hrs

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# P15TXTE09/ ADVANCEMENTS IN MEDICAL TEXTILES

## **Course Outcomes (COs):**

After successful completion of this course, the students should be able to

- **CO1:** Recall and relate the basic concepts of biopolymers, wound dressing & its testing, reusable textiles, implants, cosmetic, odour textiles bandages, medical filters, super absorbents, tissue engineering, drug release and smart textiles.[K1]
- **CO2:** Explain various biopolymers, wound dressing & its testing, reusable textiles, implants, cosmetic, odour textiles bandages, medical filters, super absorbents, tissue engineering, drug release and smart textiles. [K2]
- **CO3:** Classify various biopolymers, wound dressing & its testing, reusable textiles, implants, cosmetic, odour textiles bandages, medical filters, super absorbents, tissue engineering, drug release and smart textiles. [K2]
- **CO4:** Compare various biopolymers, wound dressing & its testing, reusable textiles, implants, cosmetic, odour textiles bandages, medical filters, super absorbents, tissue engineering, drug release and smart textiles.[K4]
- **CO5:**Discuss through seminars/group discussions on the biopolymers, wound dressing & its testing, reusable textiles, implants, cosmetic,



odour textiles bandages, medical filters, super absorbents, tissue engineering, drug release and smart textiles.[K5]

# **Pre-requisites:**

1.TextileFibres

2. Basics in Medical Textiles

# MEDICAL TEXTILES AND BIOPOLYMERS

Medical textile products: properties, contacting behavior and transmission properties, engineering stability and compactness; Anti microbial agents: various forms & types; Structures and applications of nonwovens in medicine; Biopolymers from natural origins: polysaccharides, proteins, lipids-polyesters synthesized from bio-derived monomers -polymers from sugars-biopolymers from mineral origin-aliphatic polyester-aromatic polyester –PVA -modified polyolefin; PLA: rheological, thermal and mechanical properties; Biomaterials: invitro assessment of tissue compatibility by assay methods –invitro assessment of tissue compatibility.

# WOUND DRESSING AND TESTING

Wound healing mechanism; wound dressing concept, structures, design criteria for wound coverage, material selection, types of dressing material- Interactive wound dressings: principles, types and structures of bioactive wound dressings –silver containing wound dressings-Delivery drugs to wounds- composite wound dressing: structures, materials & types-High tech wound dressing – Non-adherent dressings- odour absorption dressings-Antimicrobial wound dressing - Testing of dressing and wound handling materials: Fluid handling – Low adherence –Conformability –microbiological -odour control –biological tests.

# **REUASABLE TEXTILES, IMPLANTS, COSMETIC AND 9 Hrs ODOUR TEXTILES**

Reusable medical textiles: types, advantages - processing procedures - healthcare cost analysis; Textile implants : hernia mesh - vascular prosthesis -

69

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# 9 Hrs

stents; Regenerative textile: materials, structures, cells- applications in cartilage, nerves & liver; Cosmetic textiles: application and release technology-functionalities –performance testing; Odour control textiles: measurement – qualitative description of wound and body odours – instrumental evaluation – antimicrobial efficacy test – control of odour with textiles

# BANDAGES, MEDICAL FILTERS AND SUPER 9 Hrs ABSORBENTS

Compression therapy and elastic compression bandages: types, relationship between compression and pressure- ideal bandage pressure –novel bandagesapplications- 3D Compression bandages; Medical filters: Hollow fibre bioreactors- measurement of diffusion / hydraulic permeability, pore size and distribution and surface properties; Super absorbents – chemical structureforms-properties- applications in medicine, hygiene and comfort improvement.

# TISSUE ENGINEERING, DRUG RELEASE AND SMART 9 Hrs TEXTILES

Tissue engineering: principle, properties and materials of fibrous scaffolds – relationship between textile architecture and cell behavior; Drug releasing textiles: classification – fabrication –characterization. Drug delivery system: Diffusion control delivery systems – water penetration controlled system - chemically controlled devices – regulated system; Sutures: Categories and characteristics-structures and materials; Phase change and shape memory Textiles: physical effects, material, applications; Use of electronics: power management, materials and application.

# Theory : 45 Hrs Total: 45 Hrs

# **References:**

- 1. Buddy D.Ratner, "Bio material Science-An Introduction to Material in Medicine", Academic Press,1996.
- 2. Van Lagenhove, "Smart Textiles for Medicine and Health care -



Materials, System and Application," Wood head Publishing, 2007.

- 3. Rajendran .S and Anand .S.C, "Developments in Medical Textiles," Textile Progress, Vol.32, No.4, 2006.
- 4. V.K.Kothari, "Progress in Textiles: Science & Technology", Vol. 3, IAFL Publication, 2008.
- 5. G.E.Cusick and Teresa Hopkins, "Absorbent Incontinence Products", Textile Institute, 1990.
- 6. Pour deyhimi B, "Vascular grafts: Textile Structures and Their Performance", Textile Progress, Vol.15, No.3, 1986.
- 7. Bartel .V.T, "Hand Book of Medical Textiles," The Textile Institute and Wood head Publishing, 2011.
- 8. Rajendran .S, "Advanced Textiles for Wound Care," Wood head Publishing,2009.



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# P15TXTE10/ PROTECTIVE CLOTHING FOR HAZARDOUS ENVIRONMENT

# **Course Outcomes (COs):**

After successful completion of this course, the students should be able to **CO1:** Analysing the fibres with respect to geometry, composition and orientation.

**CO2:** Knowing the effect of moisture on textiles.

**CO3:** Study on the roles of moisture and heat on fabric.

**CO4:** Understanding the garment designs used for chemical protective clothing.

**CO5:** Study the heat exchange and comfort aspects of human skin.

# **Pre-requisites:**

- 1. Technical Textiles
- 2. Fibre Science
- 3. Clothing Comfort

# FIBRE STRUCTURE AND GEOMETRY

Fibre Structure and Geometry: Geometrical characterization of single fibers; basic parameters for porous media; characterization of fibrous materials; mathematical descriptions of the anisotropy of a fibrous material; pore distribution in a fibrous material; torbuosity distributions in a fibrous material; structural analysis of fibrous materials with special fiber orientations.

# **MOISTURE IN TEXTILES**

Moisture in Textiles: Surface tension, wetting and wicking- adhesive forces and interactions across interfaces; rate of change of moisture content; wetting phenomena in fibrous materials- curvature effects of surfaces; capillarity; interactions between liquid and fibrous materials- complete wetting of curved surfaces, liquid spreading dynamics on a solid surface.

# **HEAT – MOISTURE INTERACTIONS**

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# 9 Hrs

9 Hrs

Heat &Moisture Interactions: heat transfer and moisture diffusion in fibrous materials- thermal conduction analysis, moisture diffusion; effect of fabric physical properties on the condensation/evaporation process; heat-moisture interactions and phase change in fibrous material- moisture regain and equilibrium relationships, sorption and condensation, mass and heat transport processes

#### **CHEMICAL PROTECTIVE CLOTHING**

Chemical Protective Clothing: protection from chemical hazards; chemical protective clothing- barrier effectiveness of chemical protective clothing, performance evaluation of chemical protective clothing, human exposure assessment, decontamination and reuse; refurbishment factors- chemical, thermal and mechanical energies.

#### THERMOREGULATION AND COMFORT

Thermoregulation and Comfort: Introduction; structure of skin; heat exchange at the skin surface; moisture exchange at the skin surface; sensation and comfort; modeling human thermal regulation and comfort- phase change in fabrics.

#### Theory : 45 Hrs Total: 45 Hrs

#### References

- 1. Pan N and Gibson P., "Thermal and moisture transport in fibrous materials", Woodhead Publishing limited and CRC press LLC, ISBN-13:978-1-84569-057-1.
- 2. MasturaRaheel., "Protective Clothing Systems and materials", Marcel Dekker, Inc. NewYork. Basel. HongKong, ISBN: 0-8247-9118-5, 1994.
- 3. Slater K., Textile Progress "Comfort properties of textiles", A review published by the Textile Institute, Vol. 9/4, ISSN: 0040-5167, 1977.
- 4. Hearle J.W.S and Peters R.H., "Moisture in Textiles", Butterworths Scientific Publications, Manchestor, 1960.



# 9 Hrs

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# P15TX7E11/ TEXTILES IN CIVIL CONSTRUCTION AND TRANSPORTATION

## **Course Outcomes (COs):**

After successful completion of this course, the students should be able to

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CO1:Comprehend the requirements of textiles used for civil construction

**CO2:** Design the textile materials for civil construction applications.

**CO3:** Comprehend the requirements of textiles used for transportation applications

**CO4:** Design the textile materials for transportation construction applications

**CO5:** Describe the evaluation method of textile material

#### **Pre-requisites:** Nil

#### **GEO TEXTILES**

Geo textile – definition, types, functions; types of fibers and fabrics used in geo textiles; applications of natural fibers in geo-textiles; joining of geotextiles; multi functional uses of geo synthetics in civil engineering; usage of geo-synthetic in civil engineering applications as filters, reinforcement, separation and drainage medium; material specifications and design criteria of geo-synthetics for specific applications.

#### **ARCHITECTURE TEXTILES**

Fiber and fabric property requirements for architecture textiles; Coated textiles; Tents, Awnings and Canopies; Inflatable structures – high pressure and low pressure inflatable structures; Textile for roofing applications; Acoustic and heat insulation textiles; Floor and wall covering, scaffolding nets.

#### TRANSPORTATION TEXTILES

Quality and design of textile materials used in automobiles – tire cord, filter, air bag, belt, seat cover, noise insulation; Design and development of textile reinforced composites in automobile and aeronautic industry.

#### **EVALUATION**

Evaluation of textile material used in civil construction and transportation industry in terms of performance, construction surviability and durability.

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# 15 Hrs

15 Hrs

# 9 Hrs

6 Hrs

#### **Theory : 45 Hrs**

#### **References:**

- 1. Horrocks A.R. and Anand S.C., "Handbook of Technical Textiles", The Textile Institute, Manchester, 2000, ISBN: 1855733854.
- 2. R. W. Sarsby, "Geo Synthetics in Civil Engineering", Woodhead Publishing, ISBN-13: 978-1-85573-607-8
- 3. Mukhopadhyay S.K. and Partridge J.F., "Automotive Textiles", Textile Progress, Vol.29,No1/2, 1999, ISBN:1870372212.
- 4. Adanur S., "Wellington sears handbook of Industrial textiles", Technomic publishing co inc.,1995, ISBN : 1–56676–340–1.
- 5. Eugeniooñate and Bern kröplin "Textile Composites and Inflatable Structures", Springer Dordrecht, Berlin, Heidelberg, New York, ISBN-10 1-4020-3316-8

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# P15TXTE12/ CONTROL SYSTEMS AND AUTOMATION IN TEXTILE ENGINEERING

#### **Course Outcomes (COs):**

After successful completion of this course, the students should be able to CO1: Analyze the production variation using computerized processing CO2: Explain control system & automation used in Textile Industry CO3: Describe different control systems used in the Textile Industry CO4: Discuss about computerized processing in Textile Industry CO5: Elaborate Industrial Automation in Textile Industry Pre-requisites: 1. Industrial Instruments and Process Control

2. Automation in Textile Industry

#### INTRODUCTION ABOUT CONTROL SYSTEM

Instrumentation and Transducers: Functional Description of Instruments; Types and applications of Instrumentation - generalized configuration - Tribo electric pick-up, Infrared Transducers - Torque measurement Elastic transducers - sound level meter - vibration measurements. Control System Components: Basics of control system – Control system examples - Stepper motors - Hydraulic valves - Pneumatic switches, proximity switches and flapper valves - Hydraulic and Pneumatic automation in textile machinessimple sequential logic circuit design - Programmable Logic Controllers (PLC), Block diagram – programming methods – programs – applications of PLC in textile machinery.

#### **INDUSTRIAL AUTOMATION**

Industrial Automation: Introduction, integration, material handling system, simple systems for motions by electrical and mechanical devices-Mechanical design for automatic feeding assembly and transfer lines. Electronic Textile Instruments: Electronic principles in evenness tester, classification of faults, digital fibrograph, hairiness meter, Vibroscope - thickness measuring instruments, HVI, AFIS, Universal tensile testers.

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9 Hrs

# CONTROL SYSTEM & AUTOMATION IN SPINNING 9 Hrs INDUSTRY

Control System and Automation in Spinning Machinery: Machinery material flow and its variation controls – Feeders and Stop motions – Auto levelers – safety switches. Production and quality monitors – Full doff and pre-set length monitors. Data acquisition system for spinning preparatory, ring spinning and rotor spinning. On-line monitoring system, case studies.

# CONTROL SYSTEM & AUTOMATION IN WEAVING 9 Hrs INDUSTRY

Control System and Automation in Weaving Machinery: Yarn clearer controls - knotter /splicer carriage controls - pre-set length/full cone monitors. Warping machine monitors and controls - sizing machine monitors and controls - auto-reaching/drawing-in and knotting machine monitors and controls. Data acquisition system in weaving preparatory and weaving – humidification system.

#### COMPUTERISED PROCESSING IN TEXTILES 9 Hrs

Computerised Processing: CAD/CAM/CIM in spinning, Weaving, Dyeing, Printing and Apparel production. Electronic Data Interchange and E-com, internet commerce, Business strategy in E-com, Application of E-com in textile industry – Robotics in textile industries.

#### Theory : 45 Hrs Total: 45 Hrs

#### REFERENCES

- 1. Vassiliadis S G, "Automation and the Textile Industry", Eurotex, 1996.
- 2. Ormerod A, "Modern Development in Spinning and Weaving Machinery", Butterworths, 1993.
- 3. Gordon A. Berkstresser III et.al, "Automation and Robotics in the Textile and Apparel Industries", Noyers Publication Park Ridge, 1996.
- 4. Nalura B C, "Theory and Applications of Automatic Controls", New Age International (P) Ltd Pub, 1998.
- 5. George stylios, "Textile objective measurement and automation in

78

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garment manufacture", E.Horwood, 1991.

- 6. Berkstresser G A, Buchanan D R and Grady P, "Automation in the Textile Industry from Fibres to Apparel", The Textile Institute, UK, 1995.
- 7. "Textiles Go On-line", The Textile Institute, UK, 1996.

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#### P15TXTE13/ APPAREL PRODUCTION MANAGEMENT

#### **Course Outcomes (COs):**

After successful completion of this course, the students should be able to **CO1:** Compare the different production system used in apparel industry **CO2:** Develop a layout for different styles of garments **CO3:** Break down the operational sequence of different styles of garments.

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**CO4:**Determine the manpower and machine for balanced production **CO5:**Calculate the standard time different styles of garments

#### **Pre-requisites:**

- 1. Garment Manufacturing Technology
- 2. Industrial Engineering in Textile Industry

#### **INTROCUCTION**

Introduction-Objectives-Production management-Product design-Design of production system-Types of production system-Manufacturing process-Types of manufacturing process-Factors affecting the choice of manufacturing process-Production planning and control-Benefits to small entrepreneur-Steps of production planning and control-Planning & lead Time -Importance of pre-production activities.

#### PLANT LAYOUT AND PRODUCTION SYSTEMS

Definition of Plant Layout - Types of Production Layout – Product and Process layout - Planning a layout- Calculation of minimum transport distance -Determining minimum space requirement for the layout - Formulating a layout for different styles of garments Whole garment Production system – Group system-Unit flow system - Multiple flow and Progressive Bundle system –Synchro straight line system-Unit Production system-Quick response production system- Principles for choosing a Production system - Evaluation of production system.

#### **OPERATION SEQUENCE DEVELOPMENT**

Operation required in garment construction - Operation specifications – Operation Break down-Product Flow charts- Men's shirt-Trousers-Skirt-Shorts-Five pocket Jeans-T-Shirt; Flow Process grid-T-shirt-Preparation of Operation Bulletin-Work aids-attachments-Machinery specifications.

#### **PRODUCTION SCHEDULING AND BALANCING**

Production scheduling-Gantt chart preparation-Capacity calculation for cutting, sewing and finishing; determination of machine requirements for a new factory; Steps in line balancing: determination and allocation of manpower and machine for balanced production in existing plant for a given

80

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#### 9 Hrs

#### 9 Hrs

#### 9 Hrs

target.

#### INDUSTRIAL ENGINEERING

Method Study and Work Measurement -Techniques - Principles of Motion Economy – Classification to Movements - Process Flow Chart – Two-handed Process Chart, Micro-motion Study - Time Study – Definition - Steps in making a Time Study - Breaking the Job into Elements - Stop Watch Procedure. Time Study Rating, Calculation of Standard Time.

#### **Theory : 45 Hrs**

#### Total: 45 Hrs

#### **References:**

- 1. William K.Hodson, "Maynord's Industrial Engineering Handbook", IV edition, McGraw Hill Inc., New York, 1992.
- 2. Herold Carr and Barbara Lathem, "The Technology of Clothing Manufacturing", II nd Edition, Blackwell Scientific Publications, London, 1988.
- 3. Solinger Jacob, "Apparel Manufacturing Hand Book Analysis, Principles and Practice", Columbia Boblin Media Corp., 1988.
- 4. David J.Tyler, "Materials Management in Clothing Production", 1991.



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# P15TXTE14/ APPAREL QUALITY CONTROL AND STANDARD

#### **Course Outcomes (COs):**

After successful completion of this course, the students should be able to

**CO1:** Explain different raw material inspection systems used in apparel industry

**CO2:**Discuss the quality control techniques in sewing department.

CO3:Describe the quality control techniques in pressing and packing department

**CO4:** Explain different statistical sampling methods used for final garment inspection

**CO5:**Compare different care labeling system

#### **Pre-requisites:**

- 1. Garment Manufacturing Technology
- 2. Textile Quality Evaluation



# RAW MATERIALS INSPECTION AND QUALITY CONTROL 9 Hrs IN CUTTING DEPARTMENT

Purchasing specifications - Testing and Inspection of raw materials - Point Systems – 4 Point system, 10 point system, Graniteville "78" system. Spreading properties of fabrics - Tension in Spreading of fabrics – Quality factors in cutting, Bundling and ticketing as related to quality.

#### QUALITY CONTROL IN SEWING DEPARTMENT9 Hrs

Stitching quality control- Stitch size, Stitch tension, Seam elasticity and elongation – Fabric distortions. Seam quality control- Seam size, Seam slippage and Seam strength- Fabric Sewability. Selection of stitches and seams for woven and knitted Apparels. Control of sewing, seaming and assembly defects. In process inspection in sewing.

#### QUALITY CONTROL IN PRESSING, PACKING AND 9 Hrs FINISHED GARMENT

Quality requirements for pressing operation - Quality control in functional package for apparel- Merchandise package, Stock storage, Shipping package. Visual inspection and definition of defects and tolerance – Methods of measuring.

# QUALITY CONTROL TOOLS AND STATISTICAL 9 Hrs SAMPLING IN APPAREL MANUFACTURE UNIT:

Quality control tools- Flowcharts, Control charts, Cause and Effect diagrams, Pareto charts, Check sheets and scatter diagram. Statistical Sampling-Acceptable Sampling - Acceptable Quality level (AQL) - Single sampling -Double Sampling.

# CARE LABELING OF APPAREL AND QUALITY 9 Hrs ASSURANCE IN APPAREL INDUSTRY:

Care Labeling system- American Care labeling System, British Care Labeling System, International Care Labeling System, Canadian Care Labeling System, Japanese Care labeling System - Symbols and meanings. Introduction and purpose of ISO series - Sequence of activities in implementing ISO series in a garment manufacturing unit.



#### **References:**

- 1. Samuel K H, "Encyclopedia of Management TQM Vo1 3, Crest Publishing House, 1999.
- 2. NMP Nambiar, "A guide on ISO 9000", Systems and Resources, 1994.
- 3. Metha P V and Bharadwaj S K, "Managing Quality in the Apparel Industry", New Age International (P) Limited, 1998.
- **4.** MethaPradip V, "An Introduction to Quality Control for Apparel Industry", ASQC Quality Press, 1992.
- 5. SolingerJacob, "Apparel Manufacturing Hand book Analysis, Principles and Practice", Von Nostrand Reinhold Limited, 1980.



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# P15TXTE15/ TEXTILE COSTING & OPTIMISATION

#### **Course Outcomes (COs):**

After successful completion of this course, the students should be able to **CO1:** Classify cost of a product according to cost behavior.

**CO2:** Compare absorption costing with variable costing based on inventory and profit.

CO3: Estimate cost per unit in textile industry with different sizes.

**CO4:** Explain the general principles to be kept in mind while considering whether the item of expenditure to be treated as overhead.

**CO5:** Discuss on various cost control measures and their significance on the pricing of a textile product in the textile industry.

#### **Pre-requisites:**

- 1. Yarn Manufacturing Technology I & II
- 2. Woven fabric manufacturing technology
- 4. Knitting Technology
- 5. Garment manufacturing Technology
- 6. Statistical application in Textile Engineering

#### **INTRODUCTION**

#### 9 Hrs

An Introduction to cost terms and purposes - cost terminology - direct and indirect costs. Cost behavior patterns: variable costs - fixed costs - total costs - unit costs. Financial statements and inventory costs - types of inventory - production costs - prime costs - conversion costs. Costing for manufacturing,

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merchandising and service sector companies.

#### ACTIVITY BASED COSTING AND MANAGEMENT 9 Hrs

Activity based costing and management - broad averaging via smooth or peanut- butter costing approaches - refining a cost system - costing hierarchies - comparison of alternate costing systems - ABC system for cost management and profitability improvement - Activity based costing and department costing systems

#### COST ANALYSIS

Cost application and revenues - purpose of cost allocation - allocating cost from one department to another and support departments. Cost allocation of joint products and by products. Cost Volume Profit analysis - assumption terminology - essentials of CVP analysis - the breakeven point. Target operative income and income taxes - service and non-profit organizations effect of sales mix on income.

#### **OPTIMIZATION OF COSTING**

Process costing - hybrid costing systems - operation costing - journal entries spoilage rework and scrap costing - quality, time and theory of constraints. Control charts - Pareto diagrams, cause and effect diagrams. Inventory management - Just in Time (JIT) and back flush.

#### **COSTING TOOLS & DECISION MAKING**

Inventory costing and capacity analysis - standard costs - cost estimation approaches. Tools for planning and control - master budget and flexible budgets - Use of variances - flexible budget variances and sales volume variance - primary variance and efficiency for direct cost input - planning variable and fixed over head costs. Decision marketing and retrieving information - pricing decisions and cost management - target costs.

#### **Theory : 45 Hrs Total: 45 Hrs**

#### **References:**

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1. Kalyanaraman.A.R. "Energy Conservation in Textile Industries",

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#### 9 Hrs

9 Hrs

SITRA, 2002.

- 2. V.Dudeja "Textile Industry Management" (ATIRA), 2000.
- Modern production Technologies edited by M.L.Gulrajani, The Textile Association (India) Publications, 2004
- 4. James.C. Van Home "Financial management & Policy", Prentice hall of India (p) Ltd., NewDelhi (2002)
- 5. Larry M. Walther & Christopher J.Shewen, "Managerial & cost accounting" ventus publishing April, 2009 ISBN: 978-87-7681-491-5
- 6. Cost control and costing in spinning mills SITRA, Edition 2008.
- 7. Cost control and accounting for Textile industry TAIRO, Edition 2006.



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# P15TXTE16/ MANAGEMENT OF RESEARCH AND DEVELOPMENT

#### **Course Outcomes (COs):**

After successful completion of this course, the students should be able to **CO1:**Explain the technological innovation in R&D activity

- **CO2:** Identify the innovation in textile organization
- CO3: Manage R&D activities in organizations
- **CO4:** Clarify the intellectual property rights
- **CO5:** Describe the procedure of patent

# **Pre-requisites:** Nil

# **TECHNOLOGICAL INNOVATION**

Technological Innovation- types, nature, processes, need and importance; R&D - in world economic development, Indian economic development; R&D - corporate function and forstrategic partnership in industries; innovation and creativity.

#### INNOVATION IN TEXTILE ORGANIZATION 9 Hrs

Innovation focus in textiles organisations; HRM issues in textile innovations, leadership and innovation management in textile industries; organizational design and structure in textile innovation management; measurement, evaluation and assessment of R&D.

#### **R&D WORK PROCESS**

Indian R&D infrastructure and Institutional framework; R&D promotion, incentives and support, cooperation between industry, institution and government Departments; commercialization of R &D; financing of R&D projects.

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# **INTELLECTUAL PROPERTY RIGHTS**

# 9 Hrs



9 Hrs

Concept of intellectual property, different types of IP, rationale behind intellectual property, balancing the rights of the owner of IP and society, enforcement of IPR; IP and constitution of India, world intellectual property organization (WIPO), WTO/TRIPS agreement, India and the TRIPS agreement; Patent law in India, interpretations and implementations, transitional period.

# PATENTS

International patent laws, the patent cooperation treaty; Madrid system of international registration of trade marks, Hague system of international protection of industrial designs, The Lisbon agreement of protection of appellations of origin; Indian patent system, patentable inventions, difference between patentable and non patentable inventions; procedure for obtaining patent, consequences of grant of patent, rights of a patentee, limitations on patentee's rights, revocation of patent for non-working; transfer of patent, licence, transmission of right by operation of law, infringement of patent; Case studies relevant to textile patents.

# **Theory : 45 Hrs**

# Total: 45 Hrs

# **References:**

- 1. Alexander Stack, "International Patent Law", Edward Elgar Publishing Limited, 2011, ISBN: 9781849802581.
- Allan Afuah, "Innovation Management, 2/e", Oxford University press India, 2009, ISDN:0780108064160

ISBN:9780198064169.

- 3. Joe Tidd and John Bessant, "Managing Innovation: Integrating Technological, Marketing and Organizational Change", IV Edition, John Wiley India Pvt. Ltd New Delhi, 2011,ISBN 13:9788126534050.
- 4. Rao M.B. and Manjula Guru "Patent Law in India", Wolters Kluwer Law and Business, 2010,ISBN 13: 9789041132604
- 5. "Managing Innovation in Textiles 2011-International conference", Textile Institute, Manchester, UK, 2011, ISBN:9780956641922



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# P15TXTE17/EXPORT DOCUMENTATION & GLOBAL MARKETING

## **Course Outcomes (COs):**

After successful completion of this course, the students should be able to

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#### **CO1:** Explain export credit systems

# **CO2:** Describe the functions of trade

- **CO3:** Illustrate the credit and debit
- **CO4:** Explain the export and import policy
- **CO5:** Summarize the various documents in export

# **Pre-requisites:** Nil

# **EXPORT CREDIT**

Export credit -short term, anticipatory letter of credit, and packing of credit. Negotiation of bills, source of short-term credit, medium-term and long-term export credits, methods, roll of terms of payment in international marketing, Factors responsible for counter trade growth.

#### TRADE

Domestic trade Vs international trade, Regional trade blocks. Foreign exchange market –Nature of foreign exchange market, Main functions Business and environment –Social environment, Log ic al environment, Business ethics.

#### **CREDIT & DEBIT**

Balance of payment, deficit in balance of payment, debits & credits, foreign exchange market, commercial bank credit for export trade.

# POLICY

Standard policies -Indian trade police, India's foreign trade policy, exports and imports policy.

# DOCUMENTS

Major documents for exports – International codes for products and services –principal documents, auxiliary documents, documents for claming export assistance.

# 9 Hrs

#### 91

# 9 Hrs

9 Hrs

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#### **Theory : 45 Hrs**

#### **References:**

- 1. Jeannette Jamow, Kitty G.Dickerson, "Inside the Fashion Business", Prentice Hall, 1997.
- Richard M.Hill, Ralph S.Alexander, James S.Cross, "Industrial Marketing", Aitbs Publishers & Distributors, 1998.



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#### P15TXTE18/ MANAGEMENT OF TEXTILE PRODUCTION

#### **Course Outcomes (COs):**

After successful completion of this course, the students should be able to CO1:Explain the management technique CO2:Describe the production planning and control CO3:Describe the quality management system CO4:Explain the functions of marketing management CO5:Describe the role of enterprise resource planning

#### **Pre-requisites:** Nil

#### **INTRODUCTION**

Indian Textile Industry: Structure, production and exports. Textile Policy. Sickness of Textile Industry- Analysis and options. Essentials of production management, production systems, classification. Material management: Role of material management techniques, purchase management, acceptance sampling and inspection, vendor rating system, inventory management.

#### **PRODUCTION PLANNING & CONTROL**

Production, planning and control: types of production systems and problems of planning and control, product section design, process planning, forecasting, planning of batch, mass and job shop system. Machine balancing. Layout and material handling. Machine assignment and allocation of jobs.

#### **MAINTENANCE & QUALITY MANAGEMENT**

Maintenance management: maintenance concepts, maintenance strategies, maintenance planning. Productivity and improvement techniques. Quality management: Introduction to TQM, concepts of value and quality assurance, total quality control, quality circles, ISO 9000.

#### MARKETING MANAGEMENT

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#### 9 Hrs

#### 9 Hrs

# **9 Hrs**

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Marketing management: fundamental of industrial marketing, industrial buyer behaviour model. Marketing: systems selling, role of service, marketing planning and marketing strategies. Purchasing; Objectives, value engineering, vendor relations, selection of vendors. Material Requirement Planning: MRP Calculations, material handling. Job Evaluation: Incentive schemes, job redesign.

#### ENTERPRISE RESOURCE PLANNING

Enterprise resource planning: Role of information in managerial decision making, information needs for various levels of management, decision makers, management information system, resource monitoring and control. Product mix. Case studies.

# Theory : 45 Hrs Total: 45 Hrs

# **References:**

- 1. Websites and Publications of Research Associations and Iindustry Associations.
- 2. Handouts of HRD programmes conducted by Research Associations and Industry Associations.
- 3. http:// www. txcindia.com
- 4. http:// <u>www.texmin.nic.in</u>
- 5. Khanna O.P "Industrial Engineering & Management", DhanpatRai& sons, Delhi, 2004.
- 6. KiellB.Zandin, "Maynard's Industrial Engineering Hand Book", McGraw Hill, Inc., New York, 2001
- 7. Jain K C and Chitale A K, "Quality Assurance & Total Quality Management", Khanna Publishers, New Delhi, 2004.
- 8. Ormerod.A., "Textile Project Management", The Textile Institute, Manchester, New eidition, ISBN: 1870812387, 2002.
- 9. ILO, Geneva, "Introduction to Workstudy", Universal Publishing Corporation, Mumbai, 2006.



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# ONE CREDIT COURSES (Industry Based)

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### P15TXIN01 LEAN MANUFACTURING FOR APPAREL INDUSTRY

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#### **Course Outcomes (COs):**

After successful completion of this course, the students should be able to **CO1:** Explain the lean management concepts **CO2:** Describe the production planning and control

**LEAN MANUFACTURING CONCEPTS**: MRP, JIT, FMEA, cellular manufacturing, work-in-process reduction, the Toyota system.

**FINDING & ELIMINATION OF LOST TIME**: Lost time definition, lost time causes, Delay-ratio analysis. Case studies.

**TAKT TIME, CAPACITY & LOAD**: Determination of takt time, capacity & load – case studies.

**LEAN PRODUCTION FLOW:** Identifying and elimination of unnecessary steps. Optimisation of process flow.Balancing the operation, wastages control.Case studies.

**VISUAL MANUFACTURING:** Definition, shop floor practices, 5S program. Case studies.

**THE SIX SIGMA APPROACH**: Definition, Six sigma statistical methods, variability reductions. Case studies.

#### **REFERENCES:**

1. Askin R.G and Goldberg J.B, "Design and Analysis of lean production systems", John willey& Sons Inc, New York, 2003.

2. William M.Feld, "Lean Manufacturing: Tools, Techniques and How to Use Them", St.Lucie Press, London, 2001.

3. Colovic.G. "Management of technology systems in garment industry" Woodhead Publishing India Pvt Ltd, New Delhi, 2010.

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Total L:15

4. Chuter A.J, "Introduction to clothing production management", Blackwell publishing, USA, 2004.

5. Solinger Jacob, "Apparel manufacturing handbook – Analysis, principles & practice", Boblin media

corporation, Columbia, 2000.

6. Ruth E Glock, Grace I Kunz, "Apparel manufacturing – Sewn production Analysis", Prentice hall Inc, New Delhi, 2000.

7. Michael L George, David T Rowlands, Bill castle, "What is lean six sigma", McGraw-Hill, New York, 2004.

**P15TXIN02** 

SPECIALITY FABRIC STRUCTURES 
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#### **Course Outcomes (COs):**

After successful completion of this course, the students should be able to **CO1:** Explain the speciality fabric structure **CO2:** Describe the application of speciality fabric

**WOVEN FABRICS:** Simple structure, compound structure, figured piques – fast back piques. Multi- layer fabrics – introduction of treble cloth.Introduction to triaxial structure.Madras muslin structures. Pile fabrics – weft plush, carpet pile structures – axminster carpet structures.

**WEFT KNITTED FABRICS**: Introduction to blister jacquard fabrics, plated structures. Fleecy fabrics – classification – plush structures Introduction to spacer fabric.

**WARP KNITTED FABRICS:** Directionally oriented structures – weft insertion, co-we-knit. String vests, crepe fabrics, plush fabrics, waffle fabrics, spacer fabrics.

Total L:15

#### REFERENCES

1. Grosicki Z J, "Watson's Advanced Texted Design", Universal Book Stall, 1989.

2. Grosicki Z J, "Watsons Textile Design and Colour", Butterworths, London 2003. 66

#### P15TXIN03 DENIM FABRICS AND GARMENTS

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#### **Course Outcomes (COs):**

After successful completion of this course, the students should be able to **CO1:** Explain the manufacturing of denim fabric **CO2:** Describe the production planning and control

Yarn Requirements and Characteristics for Denim – Weaving of Denim Fabrics – Physical properties of denim fabrics. Dyeing of Warp Yarn – Indigo dyeing – Indigo & Sulphur dye combinations. Garments: Design and construction – production process of denim garments. Finishing of Denim fabrics and Garments – Stone and Stoneless Washing of Denim Garments. Bleaching of Denim Garments using Oxidative and Enzyme Treatments – Backstaining of Garments and Remedies.

Total L:15

#### REFERENCES

1.M. S. Parmar, S. S. Satsanji and Jai Prakash, Denim – A Fabric for All, NITRA Publications,

1996.

2. J. V. Rao, Denim Washing, Northern India Textile Research Association, Ghaziabad, 2006.

#### P15TXIN04 AUTOMOTIVE TEXTILES

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**Course Outcomes (COs):** 

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After successful completion of this course, the students should be able to **CO1:** Explain the usage of textile product in automotive application **CO2:** Describe the application of textile in automobile accessories

Overview – History – Material Survey for automotive textiles: Fibres – yarns – fabrics – methods of processing. Interior Trim – Design of seats – materials for seat construction – seat comfort. Headliners – Door casings – Parcel shelves – sun visors – boot linings. Automobile accessories – Seat belts – airbags – carpets – cabin air filters – battery separators – hood liners – wheel arch liners – Tyres – hoses – belts Textiles in other forms of Transportation – tarpaulins – bus interiors – Railroad – marine – sails and ropes – aircraft Future Outlook –New developments and opportunities – Environmental issues – Visions of the future – fabric design aspects.

#### Total L:15

#### REFERENCES

1. Fung Walter and Michael Hardcastle, Textiles in Automotive Engineering Woodhead Publishing Limited, England, 2001.

2.S. Adanur (ed.), Wellington, Sears Handbook of Industrial Textiles , New York, Technomic, 1995.

3. S. K. Mukhopadhyay and J. F. Partridge, Automotive Textiles', Textile Progress 29, (1/2)

Manchester, The Textile Institute, 1999.

4. M. Ravnitzky (ed.), Automotive Textile', PT-51, Warrendale, PA, USA, SAE, 1995.

5. Textiles and Surfacing Materials (Plastics in Automotive Engineering), Congress Papers, March 1998, Mannheim, VDI Dusseldorf, 1998.

6. C. W. Evans, Hose Technology, London, Applied Science Publishers, 1979



#### P15TXIN05 ERECTION AND COMMISSIONING OF TEXTILE MACHINES

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#### **Course Outcomes (COs):**

After successful completion of this course, the students should be able to **CO1:** Explain the erection procedure for textile machines **CO2:** Describe the commissioning of textile machines

Floor levelling using U tube water level – Machine case handling while shifting machines – packing list and physical stock verification – arranging components for erection – storing sensitive and expensive components – work table arrangement – special tools – provisions for power and pneumatic lines – manpower: skilled and un-skilled manpower requirement – machine

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layout line marking – positioning the base machine – machine levelling – erection sequence – erection schedule – trial run – commissioning procedure – training to operators & maintenance personnel – reports and sign off.

Total L:15

#### REFERENCES

1.LMW erection manuals and handouts

#### P15TXIN06 EXPORT DOCUMENTATION

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#### **Course Outcomes (COs):**

After successful completion of this course, the students should be able to **CO1:** Explain the documental procedure for export **CO2:** Describe the types of export document

Export credit – Short term – Medium term – Long term – Anticipatory letter of credit – Packing Credit – Negotiation of bills – Terms of payment in international marketing. Export Documents: International codes for products and services – Principal documents – Auxiliary documents – Documents for claiming export assistance.

#### **REFERENCES**

1. V. R. Sampath, R. Perumalraj and M. Vijayan, Apparel Marketing and Merchandising,

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Total L:15

KalaiselvamPathippakam, Coimbatore, 2007

# P15TXIN07 QUALITY IMPROVEMENT PROGRAM IN HOME TEXTILE INDUSTRY

**Course Outcomes (COs):** 

After successful completion of this course, the students should be able to

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**CO1:** Explain the statistical tool for apparel quality improvement **CO2:** Describe the concept of inspection and TQM system in home textile

**STATISTICAL TECHNIQUES FOR APPAREL QUALITY IMPROVEMENT-** Statistics Definition, Data collection and analysis, Reminder for data collection- Tools of Statistical Techniques- Check sheet, Bar chart, Pareto chart, Cause and effect diagram, Brain Storming, Paired Comparison, Quality Control charts- p-Chart, np-Chart

**VISUAL INSPECTION OF HOME TEXTILES**- Visual Inspection of Fabrics- Fabric Defects- Flaw Grading System-4-Point System, 10-Point System- Visual Inspection of Made-ups- Fabrication Defects-100%



Inspection, Sampling Inspection- MIL STD 105E- AQL- Single Sampling plan, Double Sampling Plan

**TOTAL QUALITY MANAGEMENT SYSTEM**- Quality Control, Quality Assurance, Quality Management System, TQM

#### REFERENCES

- Cargill, Katrin, "Home Furnishing Workbook: Featuring 32 Step-bystep TextileFurnishing Projects", Rayland Peters and Small, USA, 2001.
- 2. Whitemore Maureen, "The Home Furnishings Workbook", Randall InternationalNovember, 1999.
- 3. Statistical Technique in Textile mills SITRA- Year 2006
- 4. Practical Statistics for the Textile Industry Part-I, II GAV- leaf 1984/ Textile Institute England
- Textile Processes quality Control and design of Experiments;-Georgi Damyanov and Diana Germanova – Krasteva / Momentum Press

Newyork – 2013.



Total L:15